

**BUILDING TRUST** 

# PRODUCT DATA SHEET Sika® ViscoCrete® Ultra-600

### POWERFUL SUPERPLASTICIZING CONCRETE ADMIXTURE FOR PROLONGED SLUMP RE-TENTION

CE

#### DESCRIPTION

Sika<sup>®</sup> ViscoCrete<sup>®</sup> Ultra-600 is an edge technology powerful superplasticizer for concrete, based on the polycarboxylate technology, offering prolonged workability maintenance.

### USES

Sika<sup>®</sup> ViscoCrete<sup>®</sup> Ultra-600 serves the need for extremely high reduction of W/C ratio, allowing at the same time superplasticizing action, prolonged slump retention, cohesion and self-compacting behaviour. It is especially suitable:

- For concrete with extremely high water reduction
- For special concrete types, such as S.C.C. (Self Compacting Concrete)
- For concrete with increased fine content
- For high quality technical projects, such as bridges, tunnels, etc.
- For concreting at high temperatures and long distance transportations and / or in case of demands for prolonged workability of concrete
- For concrete with high early and final strengths
- For concrete with increased resistance to mechanical and chemical attacks

## **CHARACTERISTICS / ADVANTAGES**

Sika<sup>®</sup> ViscoCrete<sup>®</sup> Ultra-600 acts multiply to the cement particles, as well as to the hydration process, through surfacial adsorption and stereochemical effects. Its actions enable:

- Extremely high water reduction, which results in high density and strengths
- Exceptional flow ability, which results in the reduction of vibrations and the need for compaction
- Extremely good consistency and internal cohesion of concrete mix, which results in evasion of bleeding and separation, even at high dosages
- Very high workability maintenance in cases of long distance transportation and high temperature
- Shrinkage and creep reduction
- High range reduction of water penetration and carbonation
- Sika<sup>®</sup> ViscoCrete<sup>®</sup> Ultra-600 does not contain chloride and is therefore suitable for prestressed and reinforced concrete

## **APPROVALS / CERTIFICATES**

High range water reducing / superplasticizing admixture (Tables 3.1 & 3.2) and Set retarding / high range water reducing / super plasticizing admixture (Tables 11.1 & 11.2) according to EN 934.02:2009+A1:2012, Declaration of Performance 59885032, and provided with the CE-mark.

Chemical base	Aqueous solution of polycarboxylate polymers
Packaging	IBC, 210 kg drums, 20 kg containers. Bulk supply on demand.
Appearance / Colour	Liquid, light brown
Shelf life	8 months from date of production

**PRODUCT INFORMATION** 

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Storage conditions	Store properly in undamaged, unopened, original sealed packaging, in dry conditions at temperatures between +5°C and +35°C. Protect from direct sunlight and frost.
Density	~1.08 kg/l (at +20 <sup>0</sup> C)
pH-Value	4.5 – 6.5 (at +20 <sup>0</sup> C)
Total Chloride Ion Content	Free (EN 934.01)

#### **TECHNICAL INFORMATION**

	Concreting Guidance	The standard rules of good concreting practice, concerning production as well as placing, are to be followed. Refer to relevant standards. Fresh concrete must be cured properly.
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#### **APPLICATION INFORMATION**

Recommended Dosage	0.2 – 2.0% by weight of cement as superplasticizer. >0.8% by weight of cement for extremely high workability, very low W / C ratio and for S.C.C. (Self Compacting Concrete), depending on the mix design.
Compatibility	Sika <sup>®</sup> ViscoCrete <sup>®</sup> Ultra-600 can be combined with the following Sika products: - Sika <sup>®</sup> Plastiment <sup>®</sup> series - Sika <sup>®</sup> -1+ / Sika <sup>®</sup> WT-200 P - Sika <sup>®</sup> Visco I-100 - Sikacrete <sup>®</sup> UCS - Sika <sup>®</sup> Stabilizer-4R - Sika-Aer <sup>®</sup> Fine - Sika <sup>®</sup> Ferrogard <sup>®</sup> -901 S - Sikafume <sup>®</sup> HR-E / Sikacrete <sup>®</sup> AR Trials are recommended before combining products.
Dispensing	Sika <sup>®</sup> ViscoCrete <sup>®</sup> Ultra-600 is added to the gauging water at the plant or added on-site into the concrete mixer.
Restrictions	<ul> <li>When using Sika® ViscoCrete® Ultra-600 a suitable mix design has been taken into account and local material sources should be trialled.</li> <li>Sika® ViscoCrete® Ultra-600 should not be added to dry cement.</li> <li>Sika® ViscoCrete® Ultra-600 should be added with the mixing water or introduced at the end of the mixing process.</li> <li>In case it is used for SCC, the mix in which the product will be incorporated must be appropriately designed and the valid standards to control and check the performance and the stability of the produced mix design.</li> <li>Before application, suitability tests must be performed.</li> </ul>

#### **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

#### LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are

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