

HPD UNIQUE IDENTIFIER: 8949258268672

CLASSIFICATION: 09 30 00 Tiling

PRODUCT DESCRIPTION: SikaCeram®-241 Flex is one component, high performance, deformable, white, pre-mixed cementitious tile adhesive, consisting of selected aggregates, special admixtures and polymers. It can be used for deformable layers up to 15 mm total thickness. It is suitable for external and internal applications, in horizontal and vertical surfaces.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

<p><b>Inventory Reporting Format</b></p> <p><input type="radio"/> Nested Materials Method</p> <p><input checked="" type="radio"/> Basic Method</p> <p><b>Threshold Disclosed Per</b></p> <p><input type="radio"/> Material</p> <p><input checked="" type="radio"/> Product</p>	<p><b>Threshold Level</b></p> <p><input type="radio"/> 100 ppm</p> <p><input checked="" type="radio"/> 1,000 ppm</p> <p><input type="radio"/> Per GHS SDS</p> <p><input type="radio"/> Other</p>	<p><b>Residuals/Impurities Evaluation</b></p> <p><input checked="" type="radio"/> Completed</p> <p><input type="radio"/> Partially Completed</p> <p><input type="radio"/> Not Completed</p> <p><b>Explanation(s) provided :</b></p> <p><input checked="" type="radio"/> Yes <input type="radio"/> No</p>	<p><i>For all contents above the threshold, the manufacturer has:</i></p> <p><b>Characterized</b> <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>Provided weight and role.</i></p> <p><b>Screened</b> <input checked="" type="radio"/> Yes <input type="radio"/> No</p> <p><i>Provided screening results using HPDC-approved methods.</i></p> <p><b>Identified</b> <input type="radio"/> Yes <input checked="" type="radio"/> No</p> <p><i>Provided name and CAS RN or other identifier.</i></p>
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CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY  
 GREENSCREEN SCORE | HAZARD TYPE  
 SIKACERAM®-241 FLEX [ UNDISCLOSED BM-3dg UNDISCLOSED LT-P1 | CAN | END | MAM UNDISCLOSED BM-3 | EYE UNDISCLOSED LT-UNK UNDISCLOSED BM-3 | EYE ]

Number of Greenscreen BM-4/BM3 contents ... 3  
 Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-P1  
 Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Materials listed as Undisclosed is done to preserve integrity of formula and maintain competitive advantage.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

Material (g/l): <1 Regulatory (g/l): 65  
 Does the product contain exempt VOCs: No  
 Are colorants available that do not increase the VOC content of the base paint when tinted: N/A

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.

VOC emissions: Emission EC1 PLUS- very low emission  
 VOC content: SCAQMD Rule 1168 Adhesive and Sealant Applications - Adhesives for Wood Flooring, Rubber Floor, Ceramic Tile, Multipurpose Construction, Structural Glazing and Contact, as amended 1/7/05

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.  
 Pre-checked for LEED v4.1 Option 1.

Third Party Verified?

- Yes
- No

PREPARER: Self-Prepared  
 VERIFIER:  
 VERIFICATION #:

SCREENING DATE: 2024-10-02  
 PUBLISHED DATE: 2024-10-02  
 EXPIRY DATE: 2027-10-02

## Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: [www.hpd-collaborative.org/hpd-2-3-standard](http://www.hpd-collaborative.org/hpd-2-3-standard)

### SIKACERAM®-241 FLEX

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: Residuals and Impurities are determined based on information provided in supplier documentation. All residuals and impurities within the threshold are included.

OTHER PRODUCT NOTES:

#### UNDISCLOSED

ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2024-10-02 3:10:50**

%: **45.0000 - 55.0000**

GreenScreen: **BM-3dg**

RC: **None**

NANO: **No**

SUBSTANCE ROLE: **Filler**

HAZARD TYPE

LIST NAME AND SOURCE

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS

LIST NAME AND SOURCE

NOTIFICATION

None found

No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The percentage of this substance used is given as a range in order to protect the proprietary nature of this formulation. This substance is shown as undisclosed to preserve integrity of formula and maintain competitive advantage. The component CAS# was used to identify associated hazards.

#### UNDISCLOSED

ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**

HAZARD SCREENING DATE: **2024-10-02 3:10:50**

%: **30.0000 - 40.0000**

GreenScreen: **LT-P1**

RC: **None**

NANO: **No**

SUBSTANCE ROLE: **Binder**

HAZARD TYPE

LIST NAME AND SOURCE

WARNINGS

CAN

MAK

Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification

END

TEDX - Potential Endocrine Disruptors

Potential Endocrine Disruptor

MAM

GHS - Japan

H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]

MAM

GHS - Japan

H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
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None found

No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The percentage of this substance used is given as a range in order to protect the proprietary nature of this formulation. This substance is shown as undisclosed to preserve integrity of formula and maintain competitive advantage. The component CAS# was used to identify associated hazards.

**UNDISCLOSED**

ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2024-10-02 3:10:50**

%: **5.0000 - 15.0000** GreenScreen: **BM-3** RC: **None** NANO: **No** SUBSTANCE ROLE: **Filler**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
EYE	GHS - New Zealand	Eye irritation category 2

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The percentage of this substance used is given as a range in order to protect the proprietary nature of this formulation. This substance is shown as undisclosed to preserve integrity of formula and maintain competitive advantage. The component CAS# was used to identify associated hazards.

**UNDISCLOSED**

ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2024-10-02 3:10:51**

%: **4.0000 - 5.0000** GreenScreen: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Binder**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The percentage of this substance used is given as a range in order to protect the proprietary nature of this formulation. This substance is shown as undisclosed to preserve integrity of formula and maintain competitive advantage. The component CAS# was used to identify associated hazards.

**UNDISCLOSED**

ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2024-10-02 3:10:51**

%: **0.1000 - 1.0000** GreenScreen: **BM-3** RC: **None** NANO: **No** SUBSTANCE ROLE: **Adhesive**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
EYE	GHS - New Zealand	Eye irritation category 2
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
POSITIVE LIST	US Environmental Protection Agency (US EPA)	US EPA - DfE Safer Chemicals Ingredients list (SCIL)  Enzymes and Stabilizers - Green Circle (Verified Low Concern)

SUBSTANCE NOTES: The percentage of this substance used is given as a range in order to protect the proprietary nature of this formulation. This substance is shown as undisclosed to preserve integrity of formula and maintain competitive advantage. The component CAS# was used to identify associated hazards.

## Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	Emicode EC1 PLUS- very low emission	
CERTIFYING PARTY: Third Party	ISSUE DATE: 2022-12-15 00:00:00	CERTIFIER OR LAB: Eurofins
APPLICABLE FACILITIES: Sika Hellas at Kryoneri, Athens, Greece	EXPIRY DATE:	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES:		

  

VOC CONTENT	SCAQMD Rule 1168 Adhesive and Sealant Applications - Adhesives for Wood Flooring, Rubber Floor, Ceramic Tile, Multipurpose Construction, Structural Glazing and Contact, as amended 1/7/05	
CERTIFYING PARTY: Third Party	ISSUE DATE: 2022-12-22 00:00:00	CERTIFIER OR LAB: Eurofins
APPLICABLE FACILITIES: Sika Hellas at Kryoneri, Athens, Greece	EXPIRY DATE:	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES: Product type declared by SCAQMD 1168 is Ceramic Glass, Porcelain & Stone tile Adhesives		

## Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

## Section 5: General Notes

### USES

SikaCeram®-241 Flex is suitable for bonding the following tile types:

- Ceramic tiles monocottura, bicottura
- Large size tiles
- Mosaic tiles
- Clinker, cotto tiles
- Artificial granite tiles (including gres porcelanato tiles)
- Marbles and natural stone, provided they are not sensitive to water

SikaCeram®-241 Flex can be used in different substrates, such as:

- Concrete and cementitious mortars
- Flexible cementitious mortars
- Existing marble tiles, mosaics and ceramic tiles
- Bricks and renderings
- Cementitious boards, gypsum boards (using the suitable primer)

SikaCeram®-241 Flex can be used in floors and wall, in areas such as:

- Kitchens, balconies, patios, terraces
- Bathrooms, shower areas
- Substrates with underfloor heating
- Areas with intense traffic

SikaCeram®-241 Flex is suitable for use with underfloor heating, on facades and external areas, as part of Sika's Tile Adhesive System in combination with flexible, waterproof, cement-based Sikalastic® mortars (according to EN 14891).

### CHARACTERISTICS / ADVANTAGES

- Part of Sika's Tile Adhesive System in combination with flexible, cement-based Sikalastic® mortars
- Highly deformable
- Highly thixotropic, no vertical slipping
- Extended open time
- Exceptional adhesion even on demanding substrates
- Water and weather resistant
- Applicable up to 15 mm thickness

#### APPROVALS / CERTIFICATES

CE Marking and Declaration of Performance according to EN 12004-1 - Adhesives for ceramic tiles

**MANUFACTURER INFORMATION**

MANUFACTURER: **SIKA Hellas**  
 ADDRESS: **Protomagias 15**  
**Athens, Attica 14568**  
 COUNTRY: **Greece**

WEBSITE: **http://grc.sika.com/**  
 CONTACT NAME: **Aggeliki Zacharopoulou**  
 TITLE: **EHS-QA Manager**  
 PHONE: **2111080246**  
 EMAIL: **zacharopoulou.aggeliki@gr.sika.com**

*The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.*

**KEY**

**Hazard Types**

<b>AQU</b> Aquatic toxicity	<b>LAN</b> Land toxicity	<b>PHY</b> Physical hazard (flammable or reactive)
<b>CAN</b> Cancer	<b>MAM</b> Mammalian/systemic/organ toxicity	<b>REP</b> Reproductive
<b>DEV</b> Developmental toxicity	<b>MUL</b> Multiple	<b>RES</b> Respiratory sensitization
<b>END</b> Endocrine activity	<b>NEU</b> Neurotoxicity	<b>SKI</b> Skin sensitization/irritation/corrosivity
<b>EYE</b> Eye irritation/corrosivity	<b>NF</b> Not found on Priority Hazard Lists	<b>UNK</b> Unknown
<b>GEN</b> Gene mutation	<b>OZO</b> Ozone depletion	
<b>GLO</b> Global warming	<b>PBT</b> Persistent, bioaccumulative, and toxic	

**GreenScreen (GS)**

<b>BM-4</b> Benchmark 4 (prefer-safer chemical)	<b>LT-P1</b> List Translator Possible 1 (Possible Benchmark-1)
<b>BM-3</b> Benchmark 3 (use but still opportunity for improvement)	<b>LT-1</b> List Translator 1 (Likely Benchmark-1)
<b>BM-2</b> Benchmark 2 (use but search for safer substitutes)	<b>LT-UNK</b> List Translator Benchmark Unknown
<b>BM-1</b> Benchmark 1 (avoid - chemical of high concern)	<b>NoGS</b> No GreenScreen.
<b>BM-U</b> Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, [www.greenscreenchemicals.org](http://www.greenscreenchemicals.org), and Best Practices for Hazard Screening on the HPDC website ([hpd-collaborative.org](http://hpd-collaborative.org)).

**Recycled Types**

**PreC** Pre-consumer recycled content  
**PostC** Post-consumer recycled content  
**UNK** Inclusion of recycled content is unknown  
**None** Does not include recycled content

**Other Terms:**

**GHS SDS** Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

**Inventory Methods:**

**Nested Method / Material Threshold** Substances listed within each material per threshold indicated per material  
**Nested Method / Product Threshold** Substances listed within each material per threshold indicated per product  
**Basic Method / Product Threshold** Substances listed individually per threshold indicated per product

**Nano** Composed of nano scale particles or nanotechnology  
**Third Party Verified** Verification by independent certifier approved by HPDC  
**Preparer** Third party preparer, if not self-prepared by manufacturer  
**Applicable facilities** Manufacturing sites to which testing applies

*The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:*

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

*Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.*

*The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.*

*The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and*

