SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sika® Aktivator PRO

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Pretreatment agent

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Hellas ABEE 15 Protomagias Street 145 68 Kryoneri / Athens
Telephone	:	+30 210 81 60 600
Telefax	:	+30 210 81 60 606
E-mail address of person responsible for the SDS	:	EHS@gr.sika.com

1.4 Emergency telephone number

Poison Information Center + 30 210 77 93 777
Poison Information Center: 1401 (Cyprus)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters airways.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements	:	H225	Highly flammable liquid and vapour.
		H304	May be fatal if swallowed and enters airways.
		H315	Causes skin irritation.
		H318	Causes serious eye damage.
		H336	May cause drowsiness or dizziness.
		H411	Toxic to aquatic life with long lasting effects.
Precautionary statements	:	**Prevention:**	
		P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
		P273	Avoid release to the environment.
		P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
		Response:	
		P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
		P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
		P331	Do NOT induce vomiting.
		P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
		P391	Collect spillage.

Hazardous components which must be listed on the label:

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics
bis(trimethoxysilylpropyl)amine

Additional Labelling

EUH208 Contains 3-trimethoxysilylpropane-1-thiol. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics Contains: cyclohexane 2 %	Not Assigned 927-510-4 01-2119475515-33-XXXX	Flam. Liq. 2; H225 Skin Irrit. 2; H315 STOT SE 3; H336 Asp. Tox. 1; H304 Aquatic Chronic 2; H411	>=80
bis(trimethoxysilylpropyl)amine Contains: methanol <= 0,3 %	82985-35-1 280-084-5 01-2119969956-12-XXXX	Eye Dam. 1; H318	>= 3 - < 5
3-trimethoxysilylpropane-1-thiol Contains: methanol <= 0,99 %	4420-74-0 224-588-5 01-2120763539-41-XXXX	Acute Tox. 4; H302 Skin Sens. 1B; H317 Aquatic Chronic 2; H411 Acute toxicity estimate Acute oral toxicity: 1.701 mg/kg	>= 0,5 - < 1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Aspiration may cause pulmonary oedema and pneumonitis.
Excessive lachrymation
Erythema
Dermatitis
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.

Risks : Risk of serious damage to the lungs (by aspiration).
irritant effects

May be fatal if swallowed and enters airways.
Causes skin irritation.
Causes serious eye damage.
May cause drowsiness or dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : Water
High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.
Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge

(which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		TWA	200 ppm 260 mg/m3	GR OEL
	Further information: The notation 'skin' (D), pointing out certain chemical factors of the table of paragraph of 1 article 3, implies the likely contribution to of these chemical factors to the quantity of exposure to workers which are absorbed through the skin at the direct contact with these.			
		STEL	250 ppm 325 mg/m3	GR OEL

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Appropriate engineering controls

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications. Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
Respiratory protection	:	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	colourless

Odour	:	hydrocarbon-like
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	> 70 °C
Flammability (solid, gas)	:	No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	7,4 %(V)
Lower explosion limit / Lower flammability limit	:	1,1 %(V)
Flash point	:	ca. -4 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic	:	ca. 2 mPa.s (20 °C)
Viscosity, kinematic	:	< 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	34,6637 hPa
Density	:	ca. 0,7 g/cm3 (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products : methanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

bis(trimethoxysilylpropyl)amine:

Acute oral toxicity : LD50 Oral (Rat): 3.780 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 11.865 mg/kg

3-trimethoxysilylpropane-1-thiol:

Acute oral toxicity : LD50 Oral (Rat): 1.701 mg/kg

Acute toxicity estimate: 1.701 mg/kg
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 2.583 mg/kg

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation
Not classified due to lack of data.

Respiratory sensitisation
Not classified due to lack of data.

Germ cell mutagenicity
Not classified due to lack of data.

Carcinogenicity
Not classified due to lack of data.

Reproductive toxicity
Not classified due to lack of data.

STOT - single exposure
May cause drowsiness or dizziness.

STOT - repeated exposure
Not classified due to lack of data.

Aspiration hazard
May be fatal if swallowed and enters airways.

11.2 Information on other hazards

Endocrine disrupting properties
Not classified due to lack of data.

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

bis(trimethoxysilylpropyl)amine:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 130 mg/l Exposure time: 96 h

NOEC (Oncorhynchus mykiss (rainbow trout)): 100 mg/l

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l Exposure time: 72 h

3-trimethoxysilylpropane-1-thiol:

Toxicity to fish	:	LC50 (Lepomis macrochirus (Bluegill sunfish)): 12,3 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia (water flea)): 6,7 mg/l Exposure time: 48 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
European Waste Catalogue	:	08 01 11* waste paint and varnish containing organic solvents or other dangerous substances
Contaminated packaging	:	15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	UN 1866
IMDG	:	UN 1866
IATA	:	UN 1866

14.2 UN proper shipping name

ADR	:	RESIN SOLUTION
IMDG	:	RESIN SOLUTION
IATA	:	Resin solution

14.3 Transport hazard class(es)

		Class	Subsidiary risks
ADR	:	3	
IMDG	:	3	
IATA	:	3	

14.4 Packing group

ADR

Packing group	:	II
Classification Code	:	F1
Hazard Identification Number	:	33
Labels	:	3
Tunnel restriction code	:	(D/E)

IMDG

Packing group	:	II
Labels	:	3
EmS Code	:	F-E, S-E

IATA (Cargo)

Packing instruction (cargo aircraft)	:	364
Packing instruction (LQ)	:	Y341
Packing group	:	II
Labels	:	Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft)	:	353
Packing instruction (LQ)	:	Y341
Packing group	:	II
Labels	:	Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH Information: All substances contained in our Products are

- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 3
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c		FLAMMABLE LIQUIDS
E2		ENVIRONMENTAL HAZARDS
34		Petroleum products: (a) gasolines and naphthas, (b) kerosenes (including jet fuels), (c) gas oils (including diesel fuels, home heating oils and gas oil blending streams),(d) heavy fuel oils (e) alternative fuels serving the same purposes and with similar properties as regards flammability and environmental hazards as the products referred to in points (a) to (d)
Volatile organic compounds	:	Ordinance on the Incentive Tax on Volatile Organic Compounds (OVOC) Volatile organic compounds (VOC) content: 95% w/w Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 95% w/w

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225	:	Highly flammable liquid and vapour.
H302	:	Harmful if swallowed.
H304	:	May be fatal if swallowed and enters airways.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H336	:	May cause drowsiness or dizziness.
H411	:	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Asp. Tox.	:	Aspiration hazard
Eye Dam.	:	Serious eye damage
Flam. Liq.	:	Flammable liquids
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT SE	:	Specific target organ toxicity - single exposure
2006/15/EC	:	Europe. Indicative occupational exposure limit values
GR OEL	:	Greece. Exposure limit values
2006/15/EC / TWA	:	Limit Value - eight hours
GR OEL / TWA	:	Long term exposure limit
GR OEL / STEL	:	Short term exposure limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Flam. Liq. 2	H225	Based on product data or assessment
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
STOT SE 3	H336	Calculation method
Asp. Tox. 1	H304	Calculation method
Aquatic Chronic 2	H411	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GR / EN