SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikagard®-63 N Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Special system, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Hellas ABEE 15 Protomagias Street 145 68 Kryoneri / Athens
Telephone	:	+30 210 81 60 600
Telefax	:	+30 210 81 60 606
E-mail address of person responsible for the SDS	:	EHS@gr.sika.com

1.4 Emergency telephone number

Poison Information Center + 30 210 77 93 777
Poison Information Center: 1401 (Cyprus)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Acute toxicity, Category 4	H332: Harmful if inhaled.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements : H302 + H332 Harmful if swallowed or if inhaled.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Supplemental Hazard : EUH071 Corrosive to the respiratory tract.

Statements

Precautionary statements :

Prevention:

P261 Avoid breathing mist or vapours.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Hazardous components which must be listed on the label:
3-aminomethyl-3,5,5-trimethylcyclohexylamine
m-phenylenebis(methylamine)
Adduct IXA-P (epoxy amine adduct, polymer)
benzyl alcohol

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2 220-666-8 612-067-00-9 01-2119514687-32-XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 --- specific concentration limit Skin Sens. 1A; H317 >= 0,001 % --- Acute toxicity estimate Acute oral toxicity: 1.030 mg/kg	>= 25 - < 40
m-phenylenebis(methylamine)	1477-55-0 216-032-5 01-2119480150-50-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Corr. 1B; H314 Skin Sens. 1B; H317 Aquatic Chronic 3; H412 EUH071 --- Acute toxicity estimate Acute oral toxicity: 930 mg/kg Acute inhalation toxicity (dust/mist): 1,34 mg/l	>= 25 - < 40
Adduct IXA-P (epoxy amine adduct, polymer)	212580-83-1 Not Assigned	Acute Tox. 4; H302 Skin Sens. 1; H317 Aquatic Chronic 4; H413	>= 10 - < 20
benzyl alcohol	100-51-6 202-859-9 603-057-00-5 01-2119492630-38-XXXX	Acute Tox. 4; H302 Eye Irrit. 2; H319 Skin Sens. 1B; H317 --- Acute toxicity estimate Acute oral toxicity: 1.200 mg/kg	>= 10 - < 20

2,4,6-tris(dimethylaminomethyl)phenol Contains: bis[(dimethylamino)methyl]phenol <= 15 %	90-72-2 202-013-9 603-069-00-0 01-2119560597-27-XXXX	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319 --- Acute toxicity estimate Acute oral toxicity: 1.999 mg/kg	>= 2,5 - < 5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Gastrointestinal discomfort
Respiratory disorder
Allergic reactions
Headache
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Risks : Health injuries may be delayed.

corrosive effects
sensitising effects

Harmful if swallowed or if inhaled.
May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.
Corrosive to the respiratory tract.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).

Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),

breakthrough time >30 min.

Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
Respiratory protection	:	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used. Ensure adequate ventilation, especially in confined areas.

Environmental exposure controls

General advice	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	colourless
Odour	:	amine-like
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 101 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available

pH	:	ca. 10 (20 °C) Concentration: 50 %
Viscosity		
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)
Solubility(ies)		
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	0,07 hPa
Density	:	ca. 1,1 g/cm3 (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

9.2 Other information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
No dangerous reaction known under conditions of normal use.
10.2 Chemical stability
The product is chemically stable.
10.3 Possibility of hazardous reactions
Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid
Conditions to avoid : No data available

10.5 Incompatible materials
Materials to avoid : No data available

10.6 Hazardous decomposition products
:
No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008
Acute toxicity
Harmful if swallowed or if inhaled.
Components:
3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity	:	Acute toxicity estimate: 1.030 mg/kg Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008 LD50 Oral (Rat): 1.030 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 5 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 2.000 mg/kg LD50 (Rabbit): > 2.000 - 5.000 mg/kg

m-phenylenebis(methylamine):

Acute oral toxicity	:	LD50 Oral (Rat): 930 mg/kg Acute toxicity estimate: 930 mg/kg Method: Calculation method
Acute inhalation toxicity	:	LC50 (Rat): 1,34 mg/l Exposure time: 4 h Test atmosphere: dust/mist Assessment: Corrosive to the respiratory tract. Acute toxicity estimate: 1,34 mg/l Test atmosphere: dust/mist Method: Calculation method
Acute dermal toxicity	:	LD50 Dermal (Rat): > 3.100 mg/kg

benzyl alcohol:

Acute oral toxicity	:	Acute toxicity estimate: 1.200 mg/kg Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008 LD50 Oral (Rat): 1.200 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 4,178 mg/l Exposure time: 4 h Test atmosphere: dust/mist

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity	:	LD50 (Rat): > 1.999 mg/kg Remarks: Harmful if swallowed. Annex VI - Harmonised REGULATION (EC) No 1272/2008

Skin corrosion/irritation
Causes severe burns.
Components:
2,4,6-tris(dimethylaminomethyl)phenol:

Species	:	Rabbit
Assessment	:	Corrosive
Method	:	OECD Test Guideline 404
Assessment	:	irritating
Remarks	:	Annex VI - Harmonised REGULATION (EC) No 1272/2008

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species	:	Rabbit
Assessment	:	Causes serious eye damage.
Assessment	:	irritating
Remarks	:	Annex VI - Harmonised REGULATION (EC) No 1272/2008

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Corrosive to the respiratory tract.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration hazard

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae/aquatic plants	:	ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l Exposure time: 72 h NOEC (Desmodesmus subspicatus (green algae)): 1,5 mg/l Exposure time: 72 h

m-phenylenebis(methylamine):

Toxicity to fish	:	LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l Exposure time: 48 h

benzyl alcohol:

Toxicity to fish	:	LC50 (Fish): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues.
This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 01 11* waste paint and varnish containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 2735

IMDG : UN 2735

IATA : UN 2735

14.2 UN proper shipping name

ADR : AMINES, LIQUID, CORROSIVE, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-phenylenebis(methylamine))

IMDG : AMINES, LIQUID, CORROSIVE, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-phenylenebis(methylamine))

IATA : Amines, liquid, corrosive, n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-phenylenebis(methylamine))

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	8	
IMDG	8	
IATA	8	

14.4 Packing group

ADR

Packing group	:	II
Classification Code	:	C7
Hazard Identification Number	:	80
Labels	:	8
Tunnel restriction code	:	(E)

IMDG

Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B

IATA (Cargo)

Packing instruction (cargo aircraft)	:	855
Packing instruction (LQ)	:	Y840
Packing group	:	II
Labels	:	Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft)	:	851
Packing instruction (LQ)	:	Y840
Packing group	:	II
Labels	:	Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous	:	no

IMDG

Marine pollutant	:	no

IATA (Passenger)

Environmentally hazardous	:	no

IATA (Cargo)

Environmentally hazardous	:	no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or

- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 3 Number on list 75
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Volatile organic compounds	:	Ordinance on the Incentive Tax on Volatile Organic Compounds (OVOC) Volatile organic compounds (VOC) content: 14,6% w/w Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 14,6% w/w

15.2 Chemical safety assessment
No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.

H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H412	:	Harmful to aquatic life with long lasting effects.
H413	:	May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Acute Tox. 4	H302	Calculation method
Acute Tox. 4	H332	Calculation method
Skin Corr. 1B	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method

Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GR / EN