SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikasil® AS-785 Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Catalyst for 2 Comp. sealants/adhesives.

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Hellas ABEE 15 Protomagias Street 145 68 Kryoneri / Athens
Telephone	:	+30 210 81 60 600
Telefax	:	+30 210 81 60 606
E-mail address of person responsible for the SDS	:	EHS@gr.sika.com

1.4 Emergency telephone number

Poison Information Center + 30 210 77 93 777
Poison Information Center: 1401 (Cyprus)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - repeated exposure, Category 1	H372: Causes damage to organs through prolonged or repeated exposure if inhaled.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements	:	H302	Harmful if swallowed.
		H317	May cause an allergic skin reaction.
		H318	Causes serious eye damage.

H372	Causes damage to organs through prolonged or repeated exposure if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P260	Do not breathe mist or vapours.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P314	Get medical advice/ attention if you feel unwell.

Hazardous components which must be listed on the label:

4,4,7,7-tetraethoxy-3,8-dioxa-4,7-disiladecane
N-[3-(triethoxysilyl)propyl]ethylenediamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
4,4,7,7-tetraethoxy-3,8-dioxa-4,7-disiladecane	16068-37-4 240-212-2 01-2120764364-51-XXXX	Acute Tox. 3; H301 Acute Tox. 4; H312 STOT RE 1; H372 Aquatic Chronic 3; H412 --- Acute toxicity estimate Acute oral toxicity: 161 mg/kg Acute dermal toxicity: 1.971 mg/kg	>= 20 - < 25
N-[3-(triethoxysilyl)propyl]ethylenediamine Contains: N,N'-bis[3-(triethoxysilyl)propyl]ethylenediamine >= 3 - <= 5 % N1,N1-Bis[3-(triethoxysilyl)propyl]-1,2-ethanediamine >= 3 - <= 5 % diaminoethylaminopropyltetraethoxydisiloxane >= 3 - <= 5 %	5089-72-5 225-806-1 01-2120767929-30-XXXX	Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 5 - < 10
bis(trimethoxysilylpropyl)amine Contains: methanol <= 0,3 %	82985-35-1 280-084-5 01-2119969956-12-XXXX	Eye Dam. 1; H318	>= 5 - < 10
1,2-Bis(triethoxysilyl)ethene	87061-56-1 Not Assigned	Acute Tox. 3; H301 Acute Tox. 4; H312 Aquatic Chronic 3; H412 EUH071 --- Acute toxicity estimate Acute oral toxicity: 161 mg/kg Acute dermal toxicity: 1.971 mg/kg	>= 2,5 - < 5

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane Contains: methanol <= 0,2 %	2530-83-8 219-784-2 01-2119513212-58-XXXX	Eye Dam. 1; H318 Aquatic Chronic 3; H412	>= 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Gastrointestinal discomfort
Allergic reactions
Excessive lachrymation
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects
sensitising effects

Harmful if swallowed.
May cause an allergic skin reaction.
Causes serious eye damage.
Causes damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
Further information on storage stability	:	No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s)	:	Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ethanol	64-17-5	TWA	1.000 ppm 1.900 mg/m3	GR OEL
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		TWA	200 ppm 260 mg/m3	GR OEL
	Further information: The notation 'skin' (D), pointing out certain chemical factors of the table of paragraph of 1 article 3, implies the likely contribution to of these chemical factors to the quantity			

	of exposure to workers which are absorbed through the skin at the direct contact with these.			
		STEL	250 ppm 325 mg/m3	GR OEL

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	solid
Appearance	:	paste
Colour	:	black
Odour	:	very faint
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available

Flammability (solid, gas)	:	No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	Not applicable
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	ca. 8 - 10 Concentration: 100 %

Viscosity

Viscosity, dynamic	:	ca. 450 mPa.s (20 °C)
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	0,01 hPa
Density	:	ca. 1,06 g/cm3 (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

9.2 Other information

Flammable solids

Burning rate	:	> 120 s Method: UN-Test N1

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition products : ethanol, methanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed.

Components:

4,4,7,7-tetraethoxy-3,8-dioxa-4,7-disiladecane:

Acute oral toxicity : LD50 Oral (Rat): 161 mg/kg

Acute toxicity estimate: 161 mg/kg
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 1.971 mg/kg

Acute toxicity estimate: 1.971 mg/kg
Method: Calculation method

bis(trimethoxysilylpropyl)amine:

Acute oral toxicity : LD50 Oral (Rat): 3.780 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 11.865 mg/kg

1,2-Bis(triethoxysilyl)ethene:

Acute oral toxicity : LD50 Oral (Rat): 161 mg/kg

Acute toxicity estimate: 161 mg/kg
Method: Calculation method

Acute inhalation toxicity	:	Assessment: Corrosive to the respiratory tract.
Acute dermal toxicity	:	LD50 Dermal (Rat): 1.971 mg/kg Acute toxicity estimate: 1.971 mg/kg Method: Calculation method

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:

Acute oral toxicity	:	LD50 Oral (Rat): 7.010 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 5,3 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 4.248 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Causes damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

N-[3-(triethoxysilyl)propyl]ethylenediamine:

Toxicity to fish (Chronic toxicity)	:	LC50: 597 mg/l Exposure time: 96 h Species: Danio rerio (zebra fish)

bis(trimethoxysilylpropyl)amine:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 130 mg/l Exposure time: 96 h NOEC (Oncorhynchus mykiss (rainbow trout)): 100 mg/l
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l Exposure time: 72 h

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:

Toxicity to fish	:	LC50 (Cyprinus carpio (Carp)): 55 mg/l Exposure time: 96 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
European Waste Catalogue	:	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
Contaminated packaging	:	15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good

IATA	:	Not regulated as a dangerous good

14.2 UN proper shipping name

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.4 Packing group

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Number on list 75

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Volatile organic compounds	:	Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: < 0,01% w/w no VOC duties Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: < 0,01% w/w

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H301	:	Toxic if swallowed.
H312	:	Harmful in contact with skin.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H372	:	Causes damage to organs through prolonged or repeated exposure if inhaled.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage

Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure
2006/15/EC	:	Europe. Indicative occupational exposure limit values
GR OEL	:	Greece. Exposure limit values
2006/15/EC / TWA	:	Limit Value - eight hours
GR OEL / TWA	:	Long term exposure limit
GR OEL / STEL	:	Short term exposure limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Acute Tox. 4	H302	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
STOT RE 1	H372	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GR / EN