

PRODUCT DATA SHEET

SikaGrind®-760

STRENGTH ENHANCER AND QUALITY IMPROVER FOR CEMENT

DESCRIPTION

SikaGrind®-760 is a liquid cement grinding aid that offers strength increase and faster cement grinding, as well as improvement of the characteristics of the final cement.

USES

SikaGrind®-760 can be used in all cement types, aiming to:

- Increase productivity
- Improve the performance characteristics of the cement and especially the final strengths

CHARACTERISTICS / ADVANTAGES

SikaGrind®-760 is a very efficient grinding agent and quality improver that offers the following characteristics during cement production:

- Neutralisation of electrical charges on the surface of the cement particles, reducing thus re-agglomeration of already ground cement particles (better dispersion), as well as less coating (accumulation of material) on grinding media and mill internals

- Improvement of the equipment efficiency (mill and separator), providing important production increase and energy savings
- Reduction of coatings in the internal parts of the mill (grinding balls, sleeve, diaphragm), keeping it clean and in excellent conditions
- Reduced energy consumption
- Improvement of the granulometry of the cement particles, avoiding over-grinding
- During its use for cement grinding, boosts the quality characteristics of the final product (strengths, water demand), through chemical reaction and through granulometry optimization
- Easier handling (pneumatic transport, charge/ discharge operations, bagging), due to improved cement flowability

APPROVALS / CERTIFICATES

SikaGrind®-760 is produced under Quality management systems according to EN ISO 9001.

PRODUCT INFORMATION

Composition	Aqueous solution of modified amino alcohols
Packaging	IBC Bulk supply upon request
Appearance / Colour	Liquid, light yellow
Shelf life	12 months from date of production
Storage conditions	Store in undamaged, unopened and sealed original containers, at temperatures between +5°C and +35°C. Protect from frost, direct sunlight and contamination. Note: When delivered in bulk, the tanks and equipment used must be free from contaminants.

Density ~ 1,09 kg/l (at +20°C)

pH-Value ~ 11,0

Total Chloride Ion Content Free

APPLICATION INFORMATION

Recommended Dosage Typical dosage rates of SikaGrind®-760 are between 0.2 -0.5 kg per tonne of cement (0.02% - 0.05% of total weight = cement clinker + additions). The optimum dosage to achieve the desired characteristics shall be determined in plant trials. Influencing factors are e.g. the properties of clinker source, type of cement and other plant variables. For consistent results, SikaGrind®-760 must be accurately dispensed.

Compatibility Cements treated with SikaGrind®-760 are compatible in concretes produced with all commercial admixtures including air entrainers, water reducers, retarders and superplasticizers. The performance of concrete admixtures is not adversely affected by the use of SikaGrind®-760.

Dispensing SikaGrind®-760 shall be added onto the clinker feed shortly before the mill entrance or directly into the grinding mill (first or second compartment). Suitable dosage pumps with adjustable flow rates shall be used for accurate dosing.
Note: Periodically, the end of the additive tube/hose shall be checked to ensure that it is not blocked.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Hellas ABEE
15 Protomagias Str.
14568 Kryoneri
Attica-Greece
Tel.: +30 210 8160 600
Fax: +30 210 8160 606
www.sika.gr | sika@gr.sika.com



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