

# SikaEmaco<sup>®</sup> T 1400 FR

## DECLARATION OF PERFORMANCE No. BE0023/03

|    |  |  |
|----|--|--|
| 1  | <b>UNIQUE IDENTIFICATION CODE OF THE PRODUCT-TYPE:</b> | BE0023/03  |
| 2  | <b>INTENDED USE/S</b>                                  | Cement based mortar (CC) for structural repair of concrete structures<br>Concrete restoration (3.1, 3.2)<br>Structural strengthening (4.4)<br>Preserving or restoring passivity (7.1, 7.2) |
| 3  | <b>MANUFACTURER:</b>                                   | Sika Services AG<br>Tüffenwies 16<br>8064 Zürich   |
| 4  | <b>SYSTEM/S OF AVCP:</b>                               | System 2+<br>System 4 (for uses subject to reaction to fire regulations)   |
| 5a | <b>HARMONISED STANDARD:</b>                            | EN 1504-3:2005   |
|    | Notified body/ies:                                     | 0749   |

### Declaration of Performance

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2026.03 , ver. 01

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## 6 DECLARED PERFORMANCE/S

| Essential Characteristics        | Performance                               | AVCP      | Harmonised Technical Specification |
|----------------------------------|---|-----------|------------------------------------|
| Reaction to fire                 | Class A1                                  | System 4  | EN 1504-3:2005                     |
| Compressive strength             | Class R4                                  | System 2+ |                                    |
| Chloride ion content             | ≤ 0,05%                                   | System 2+ |                                    |
| Adhesive bond                    | ≥ 2,0 MPa                                 | System 2+ |                                    |
| Carbonation resistance           | Pass                                      | System 2+ |                                    |
| Elastic modulus                  | > 20 GPa                                  | System 2+ |                                    |
| Restrained shrinkage/expansion   | NPD                                       | System 2+ |                                    |
| Thermal compatibility            |   | System 2+ |                                    |
| - Freeze-thaw                    | ≥ 2,0 MPa                                 | System 2+ |                                    |
| - Thunder shower                 | ≥ 2,0 MPa                                 | System 2+ |                                    |
| - Dry cycling                    | ≥ 2,0 MPa                                 | System 2+ |                                    |
| Skid resistance                  | Class I                                   | System 2+ |                                    |
| Coefficient of thermal expansion | NPD                                       | System 2+ |                                    |
| Capillary absorption             | ≤ 0,5 kg/m <sup>2</sup> .h <sup>0,5</sup> | System 2+ |                                    |
| Dangerous substances             | Comply with 5.4 (EN 1504-3)               | System 2+ |                                    |

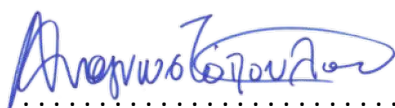
## 7 APPROPRIATE TECHNICAL DOCUMENTATION AND/OR - SPECIFIC TECHNICAL DOCUMENTATION

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Name: Nikos Anagnostopoulos  
Function: Target Market Manager  
Refurbishment  
At Athens on 26 March 2026

Name: Angeliki Zacharopoulou  
Function: QEHS  
At Athens on 26 March 2026



End of information as required by Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC Text with EEA relevance

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Sika Services AG, Zurich, Switzerland

DoP No. BE0023/03

EN 1504-3:2005

Notified Body 0749

Cement based mortar (CC) for structural repair of concrete structures:  
Concrete restoration (3.1, 3.2)  
Structural strengthening (4.4)  
Preserving or restoring passivity (7.1, 7.2)

|                                  |   |
|----------------------------------|---|
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| Chloride ion content             | ≤ 0,05%                                   |
| Adhesive bond                    | ≥ 2,0 MPa                                 |
| Carbonation resistance           | Pass                                      |
| Elastic modulus                  | > 20 GPa                                  |
| Restrained shrinkage/expansion   | NPD                                       |
| Thermal compatibility            |   |
| - Freeze-thaw                    | ≥ 2,0 MPa                                 |
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| Skid resistance                  | Class I                                   |
| Coefficient of thermal expansion | NPD                                       |
| Capillary absorption             | ≤ 0,5 kg/m <sup>2</sup> .h <sup>0,5</sup> |
| Dangerous substances             | Comply with 5.4 (EN 1504-3)               |

<http://dop.sika.com>

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**BUILDING TRUST**



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## **ECOLOGY, HEALTH AND SAFETY INFORMATION (REACH)**

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

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## **LEGAL NOTE**

Any information provided in this Declaration of Performance ("DoP"), including any descriptions and recommendations relating to the application and end-use of any Sika products ("Products"), are given in good faith based on Sika's current knowledge and experience of the Products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. Please note that the materials, substrates and actual site conditions may vary considerably, and therefore Sika makes no warranty for merchantability or fitness for a particular purpose, and accepts no liability for the application and use of the Products, for any recommendations, or for any advice offered. Prior to using, the Product must be tested for its suitability for the intended application and purpose, and the most recent version of the Product Data Sheet must be consulted. Sika reserves the right to change the properties of its Products any time without prior notice. Any orders for Products or services provided by Sika are subject to Sika's current terms and conditions of sale.

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[www.sika.com](http://www.sika.com)

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