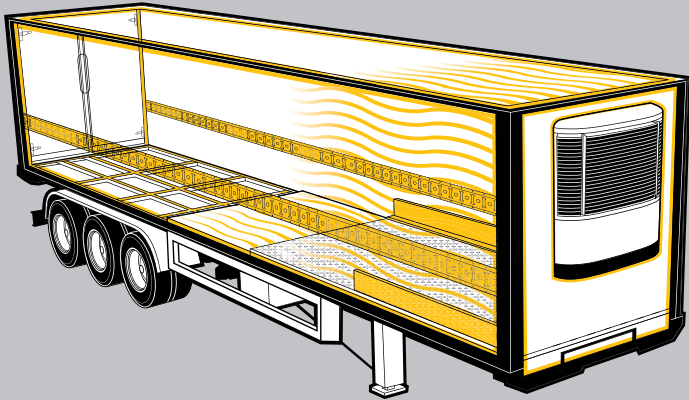




SikaForce® -7720
2-COMPONENT PUR ADHESIVE
FOR ASSEMBLY BONDING

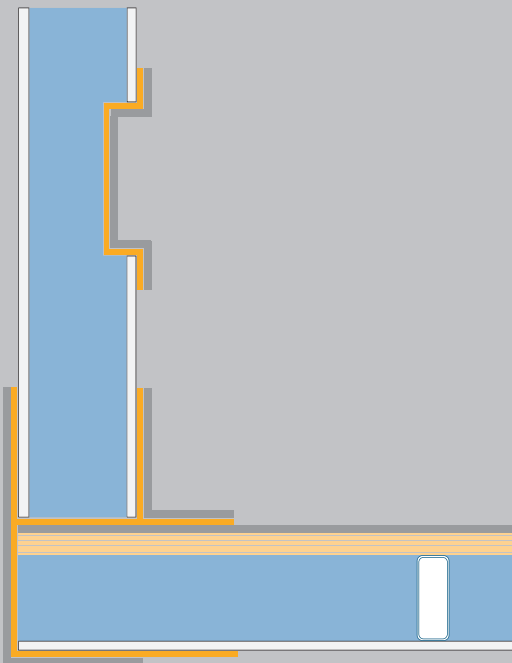
PRODUCT DESCRIPTION

SikaForce®-7720 is a two-component PUR adhesive for structural assembly applications. The A and B components are mixed manually, or by machine and static mixer and are then ready to be applied. SikaForce®-7720 is available in two speeds. Its paste-like consistency provides non-sag and gap filling properties so that it can be applied to joints and vertical surfaces. It is widely used for bonding a range of substrates in insulated and dry freight trailer bodies, such as panel joints, profile elements and reinforcements.



TECHNOLOGICAL BENEFITS

- Wide adhesion range
- High strength
- Non-sag, gap filling
- Long open time
- Available in drum, hobbock, and dual cartridge



Bonding of horizontal and vertical joints
Load-lock and kick-strip bonding

TECHNICAL DATA

Chemical base	2-Component PUR
Colour mixed	White
Cure mechanism	Poly addition
Non-sag properties	Good
Application temperature	15 - 30°C (60 - 85°F)
Mixing ratio (A:B) by volume	100 : 25
by weight	100 : 19
Tensile strength ¹	15 N/mm ² approx.
Open time ²	60 min. approx. (L45) 105 min. approx. (L105)
Press time ²	150 min. approx. (L45) 230 min. approx. (L105)

¹) Curing conditions: 21 days at 23°C / 50% RH

²) 23°C / 50% RH