

# Sika® ViscoCrete® Techno-90

## **DECLARATION OF PERFORMANCE**

## No. 85450262

1	UNIQUE IDENTIFICATION CODE OF THE PRODUCT-TYPE:	85450262
2	INTENDED USE/S:	EN934-2:2009+A1:2012
		To be used in concrete High range water reducing / Superplasticizing admixture (Tables 3.1 & 3.2)
3	MANUFACTURER:	Sika Hellas ABEE 15 Protomagias Str. GR 145 68 Kryoneri Athens - Greece www.sika.gr
4	AUTHORISED REPRESENTATIVE:	
5	SYSTEM/S OF AVCP:	System 2+
6a	HARMONISED STANDARD:	EN934-2:2009+A1:2012
-	Notified body/ies:	1128

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### 7 DECLARED PERFORMANCE/S:

Tables 3.1 & 3.2         Water reduction       In test mix ≥ 12% compared with control mix         T3.1: At 1 day: Test mix ≥ 140 % of control mix, At 28 days: Test mix ≥ 115 % of control mix         T3.2: At 28 days: Test mix ≥ 90 % of control mix         Air content in fresh concrete         Increase in consistence       Increase in slump ≥ 120 mm from initial (30 ± 10) mm       EN934-2:2009+A1:2012         Retention of consistence       30 min after the addition the consistence of the test mix does not fall below the value of the initial consistence of the control mix       EN934-2:2009+A1:2012         General Characteristics       Performance         Chloride ion content       Chloride free         Alkali content       ≤ 1.5 % by mass         Corrosion behavior       Contains components only from EN 934-1:2008, Annex A.1         Dangerous Substances       NPD*	Essential Characteristics	Performance	Harmonised Technical Specification
mix  T3.1: At 1 day: Test mix ≥ 140 % of control mix, At 28 days: Test mix ≥ 115 % of control mix  T3.2: At 28 days: test mix ≥ 90 % of control mix  Test mix ≤ 2 % by volume above control mix  Increase in consistence  Increase in slump ≥ 120 mm from initial (30 ± 10) mm  30 min after the addition the consistence of the test mix does not fall below the value of the initial consistence of the control mix  General Characteristics  Performance  Chloride ion content  Alkali content  Corrosion behavior  Corrosion behavior  Compressive strength  T3.1: At 1 day: Test mix ≥ 140 % of control x ≥ 115 % by wolume above control mix  EN934-2:2009+A1:2012	Tables 3.1 & 3.2		-
Compressive strength       control mix, At 28 days: Test mix ≥ 115 % of control mix         T3.2: At 28 days: test mix ≥ 90 % of control mix         Air content in fresh concrete       Test mix ≤ 2 % by volume above control mix         Increase in consistence       Increase in slump ≥ 120 mm from initial (30 ± 10) mm         Retention of consistence       30 min after the addition the consistence of the test mix does not fall below the value of the initial consistence of the control mix         General Characteristics       Performance         Chloride ion content       Chloride free         Alkali content       ≤ 1.5 % by mass         Corrosion behavior       Contains components only from EN 934-1:2008, Annex A.1	Water reduction	·	
control mixAir content in fresh concreteTest mix ≤ 2 % by volume above control mixIncrease in slump ≥ 120 mm from initial (30 ± 10) mmEN934-2:2009+A1:2012Retention of consistence30 min after the addition the consistence of the test mix does not fall below the value of the initial consistence of the control mixGeneral CharacteristicsPerformanceChloride ion contentChloride freeAlkali content≤ 1.5 % by massCorrosion behaviorContains components only from EN 934-1:2008, Annex A.1	Compressive strength	control mix, At 28 days: Test mix ≥ 115 %	-
Air content in fresh concrete			
Corrosion behavior   (30 ± 10) mm   2:2009+A1:2012   30 min after the addition the consistence of the test mix does not fall below the value of the initial consistence of the control mix   Performance   Chloride ion content   Chloride free   ≤ 1.5 % by mass   Contains components only from EN 934-1:2008, Annex A.1	Air content in fresh concrete	•	
Retention of consistence 30 min after the addition the consistence of the test mix does not fall below the value of the initial consistence of the control mix   General Characteristics Performance   Chloride ion content Chloride free   Alkali content ≤ 1.5 % by mass   Corrosion behavior Contains components only from EN 934-1:2008, Annex A.1	Increase in consistence		
Chloride ion content  Chloride free  Alkali content  ≤ 1.5 % by mass  Corrosion behavior  Corrosion behavior  Corrosion behavior  Chloride free  ≤ 1.5 % by mass  Contains components only from EN 934- 1:2008, Annex A.1	Retention of consistence	of the test mix does not fall below the value of the initial consistence of the	2.2003 (A1.2012
Alkali content  ≤ 1.5 % by mass  Contains components only from EN 934- 1:2008, Annex A.1	General Characteristics	Performance	
Corrosion behavior  Contains components only from EN 934- 1:2008, Annex A.1	Chloride ion content	Chloride free	
1:2008, Annex A.1	Alkali content	≤ 1.5 % by mass	
Dangerous Substances NPD*	Corrosion behavior		
	Dangerous Substances	NPD*	

### 8 APPROPRIATE TECHNICAL DOCUMENTATION AND/OR - SPECIFIC TECHNICAL DOCUMENTATION:

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Name: Manolis Mavratzotis Function: R&D/QC Manager At Athens on 05 October 2016 Name: Spyros Hatzifotis Function: General Manager At Athens on 05 October 2016

End of information as required by Regulation (EU) No 305/2011



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To be used in concrete

High range water reducing / Superplasticizing admixture (Tables 3.1 & 3.2)

For essential characteristics please refer to Declaration of Performance

http://dop.sika.com

### **ECOLOGY, HEALTH AND SAFETY INFORMATION (REACH)**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety related data.

### **LEGAL NOTE**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sikas recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the products suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.





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**Declaration of Performance** 

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