ROOFING
SUSTAINABLE SOLUTIONS
MORE VALUE - LESS IMPACT
Sika is committed to pioneering sustainable solutions to address global challenges – and to achieve this safely and with the lowest impact on resources.

Sika is dedicated to sustainable development, assuming responsibility to provide sustainable solutions in order to improve material, water and energy efficiency in construction and transportation. Sika strives to create more value for all its stakeholders with its products, systems and solutions along the whole value chain and throughout the entire life span of its products. The value created by far outweighs the impacts associated with production, distribution and use. Sika is committed to measure, improve and communicate sustainable value creation: “More Value, Less Impact” refers to the company’s commitment to maximize the value of its solutions to all stakeholders while reducing resource consumption and impact on the environment.

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THE SIKA LIFE CYCLE APPROACH

WHAT IS LIFE CYCLE ASSESSMENT (LCA) AND WHY IS IT RELEVANT?
Life Cycle Assessment (LCA) is a standardized method to assess and compare the inputs, outputs and potential environmental impacts of products and services over their life cycle. LCAs are increasingly recognized as the best way to evaluate the sustainability performance of construction products and systems.

WHAT IMPACT CATEGORIES AND RESOURCES INDICATORS ARE INCLUDED IN AN LCA?
There are several impact categories and resource indicators which can be assessed according to Standard EN 15804. “Core rules for the product category of construction products.”

WHERE DOES THE SIKA LCA DATA COME FROM?
The data for Sika LCAs is based on public databases, such as those from ecoinvent, the European Reference Life Cycle Database (ELCD) and thinkstep-GaBi, plus specific data from Sika plants and products.

ON WHAT STANDARDS ARE SIKA LCAS BASED?
Sika carries out LCAs according to the ISO 14040 series and the Standard EN 15804. The Impact assessment methodology used is CML 2001.

WHERE DOES THE SIKA LCA DATA COME FROM?
The data for Sika LCAs is based on public databases, such as those from ecoinvent, the European Reference Life Cycle Database (ELCD) and thinkstep-GaBi, plus specific data from Sika plants and products.

WHICH LIFE CYCLE PHASES ARE INCLUDED IN THE SIKA LCAS?
- Natural Resources
- Raw Materials
- Production
- Application
- Waste
- End-of-Life
- Use and Maintenance

CRADLE TO GATE
In the “cradle to gate” approach, the LCA investigates the potential environmental impact of a product from raw material extraction to finished production.

CRADLE TO GRAVE
In the “cradle to grave” approach, the LCA investigates the potential environmental impact of a product from raw material extraction, production, application and use to final disposal at the end of life.

WHAT IS INCLUDED IN Sika roofing LCAs?
The LCA results given in this brochure refer to 1 m² of the roofing system and are based on either the cradle to gate or the cradle to grave approach.

WHICH LIFE CYCLE PHASES ARE MOST RELEVANT FOR ROOFING?
From a cradle to gate perspective, the majority of the potential impacts are related to the raw materials (A) used to produce (B) the roof waterproofing layer and the other roofing system components.

From a cradle to grave perspective, the use phase (D) and the end-of-life phase (E) have the most significant influence on the overall sustainability performance of roofing applications, due to their contributions to save and/or create energy, to avoid carbon emissions and to save resources at the end of life. The leverage of all of these potential benefits is long-lasting functionality and durability.

WHAT ARE THE SIKA SUSTAINABLE SOLUTIONS?
- Energy efficiency solutions
- Resource efficiency solutions
- Climate protection solutions
- Air quality solutions

WHO PREPARES AND REVIEWS Sika roofing LCAs?
Sika roofing LCAs are created internally by the Sika Corporate Product Sustainability Group, using state-of-the-art GaBi software from thinkstep. The LCA model used has been reviewed by the leading independent research institute Swiss Federal Laboratories for Materials Science and Technology (EMPA).

WHAT ARE THE SIKA SUSTAINABLE ROOFING SOLUTIONS?
Sika evaluates its roofing products and systems systematically with regard to environmental impact and contributions to sustainable construction based on regular and fully comprehensive Life Cycle Assessments.

SUSTAINABLE SOLUTIONS FOR ROOFING SYSTEMS
Long-lasting, high-performance roofing systems can make a major contribution to sustainable construction. Raw materials, production, application, the use phase and maintenance have significant influence on the overall sustainability performance of roofing applications.

The contribution of roofing systems to sustainable construction is evaluated from a life-cycle perspective and evidenced through the various reference projects presented in this brochure.

**RAW MATERIALS AND PRODUCTION:**
Energy and resource efficiency: Sika provides roofing systems that use less energy and resources in comparison with competitive technologies.
Climate protection: Sika provides roofing systems with low global warming potential. This means a reduced carbon footprint.

**APPLICATION:**
Air quality: Sika provides low-VOC and VOC-free roofing solutions that help reduce summer smog and improve health and safety conditions during the roof installation process. The low-odor performance of Sika products has been externally tested and certified.

**DURABILITY:**
The durability of building materials is a key to sustainable building construction. Internal and external studies document the outstanding service life of Sarnafil® and Sikaplan® roofing systems.

**USE AND MAINTENANCE:**
Saving energy: Sika solar reflective membranes help save energy by increasing the reflectivity and as a consequence reducing the cooling energy demand of buildings.
Saving energy: Sika roofing systems can save energy by incorporating high-performance thermal insulation.
Generating energy: Sika SolarRoof® systems allow the production of energy, while Sika solar reflective membranes improve photovoltaic panel efficiency.
Improving the microclimate: Sika green roofing systems help improve the microclimate and mitigate the development of urban heat islands as well as help manage water runoff from roofs.
Extending service life: Sika refurbishment solutions allow extending the service life of existing roofs by using the existing buildup as a base for the new system.

The most important Sika roofing solutions for mechanically fastened roofs, adhered roofs and green roofs are described herein and compared with the most relevant similar-performing competitive solutions in Europe. Subsequently, the Life Cycle Assessment (LCA) results are displayed for the different roofing systems.

**ROOFING SYSTEMS EVALUATED**

**HOW CAN SIKA ROOFING SYSTEMS CONTRIBUTE TO SUSTAINABLE CONSTRUCTION?**

**SUSTAINABLE SOLUTIONS MORE VALUE LESS IMPACT**
Nursing home Les Terrasses de Bellevue, France
Olympic Stadium, Montreal, Canada

LCA comparison of roofing systems and technologies:
In order to allow correct comparison, the example roofing systems are based on the same thermal insulation type (PIR/PUR boards), with the same thermal resistance ($R_D = 5 \text{ (m}^2\cdot \text{K}) / \text{W}$). The only exception is the Sikalastic®-851 R green roof system, which includes extruded polystyrene (XPS) thermal insulation for technical reasons.

1) Correspond to $U$-value of 0.2 W / (m²·K), Typical value for Central Europe.
The climate is changing faster than ever before. The earth's climate is changing faster than ever before. The consequences are manifold and affect us all. Climate protection is one of the most important tasks for the future. In order to mitigate the effects of climate change, by 2050 the world will have to reduce its greenhouse gas emissions by 80%. Acting now is crucial because a complete overhaul of the currently used energy systems needs to be financed and realized within less than two generations. Decisive action is needed urgently.

You can contribute to climate protection by choosing low-carbon footprint Sika roofing solutions:

**More Value**
- Sika roofing solutions include a wide range of sustainable and cost-effective roofing systems to meet specific requirements.
- They provide superior durability and additional benefits in the use phase.
- Project-specific green building program (LEED, BREEAM, etc.) packages and custom carbon footprint calculations are available on request.

**Less Impact**
- Sika roofing solutions have a lower carbon footprint than most of the other roofing systems analyzed (Climate Protection Solutions).

**SUSTAINABLE SOLUTIONS**

You can help save energy and natural resources by choosing low-energy footprint Sika roofing solutions:

**More Value**
- Sika roofing solutions include a wide range of sustainable and cost-effective roofing systems to meet specific requirements.
- They provide superior durability and additional benefits in the use phase.
- Project-specific green building program (LEED, BREEAM, etc.) packages and custom energy footprint calculations are available on request.

**Less Impact**
- Sika roofing solutions have a lower energy footprint than most of the other roofing systems analyzed (Energy & Resource Efficiency Solutions).

**SUSTAINABLE SOLUTIONS**
RESULTS FOR SUMMER SMOG POTENTIAL (POCP)

THE CHALLENGE

Improve air quality and maintain a safe environment.

Summer smog, or photochemical ozone creation potential (POCP), is the formation of reactive chemical compounds, e.g. ozone, by the action of sunlight on volatile organic compounds (VOCs) and nitrous oxides (NOx). It is common in large cities where high amounts of VOC and NOx are released (e.g. industrial and automobile emissions), especially during summer when there is more sunlight. Summer smog may be harmful to human health and ecosystems. The wellbeing of humans and ecosystems must be ensured.

LCA RESULTS FOR POPULAR ROOFING SYSTEMS

Photochemical Ozone Creation Potential (POCP) for 1 m² roofing system [kg C2H4-eq./m²]: Cradle to Gate

<table>
<thead>
<tr>
<th>Insulation Material</th>
<th>Weight (kg/m²)</th>
<th>Thickness (cm)</th>
<th>VOC-free, low-VOC and low-odor options available</th>
<th>More Value</th>
<th>Less Impact</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sika Mem - PIR</td>
<td>0.025</td>
<td>0.020</td>
<td>Yes</td>
<td>Polyisocyanurate (PIR) materials have the best thermal performance for a given thickness of insulation</td>
<td>Sika roofing solutions have lower summer smog potential than most of the other roofing systems analyzed (Air Quality Solutions)</td>
</tr>
<tr>
<td>Thermoplastic</td>
<td>0.015</td>
<td>0.010</td>
<td></td>
<td>Extruded polystyrene (XPS) has very high compressive strength and very low water absorption</td>
<td></td>
</tr>
<tr>
<td>Bitumen 2 layers - PIR</td>
<td>0.010</td>
<td>0.005</td>
<td></td>
<td>Expanded polystyrene (EPS) is a very cost-efficient insulation material</td>
<td></td>
</tr>
<tr>
<td>Epdm - PIR</td>
<td>0.020</td>
<td>0.015</td>
<td></td>
<td>PIR has a lower GWP than most of the other insulation materials analyzed (Climate Protection Solutions)</td>
<td></td>
</tr>
</tbody>
</table>

1) LCA values vary depending on the product formulations (e.g. due to local fire regulations), production sites and the datasets provided by the available LCA databases. The values for the thermoplastic roof buildups are based on the average of the two systems described for the corresponding application.

MINIMISING THE CARBON FOOTPRINT OF THERMAL INSULATION

HIGH-PERFORMANCE THERMAL INSULATION

Thermal insulation is a main construction element for creating a comfortable environment inside the building by protecting it from heat and cold, while also saving energy.

Sika provides a wide range of thermal insulation solutions specially designed and manufactured for optimal performance as an integral part of Sika roofing systems. The main parameters influencing the selection of thermal insulation are weight and thickness. The global warming potential has been calculated for different insulation materials as a function of these parameters.

ECO-EFFICIENCY OF POPULAR ROOFING INSULATION SOLUTIONS

Global Warming Potential (GWP) [kg CO2-eq./m²], weight and thickness of different insulation materials: Cradle to Gate

<table>
<thead>
<tr>
<th>Insulation Material</th>
<th>Weight (kg/m²)</th>
<th>Thickness (cm)</th>
<th>More Value</th>
<th>Less Impact</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyisocyanurate (PIR)</td>
<td>0.015</td>
<td>0.010</td>
<td>Yes</td>
<td>Sika roofing solutions have lower summer smog potential than most of the other roofing systems analyzed (Air Quality Solutions)</td>
</tr>
<tr>
<td>Extruded polystyrene (XPS)</td>
<td>0.020</td>
<td>0.015</td>
<td>Yes</td>
<td>PIR has a lower GWP than most of the other insulation materials analyzed (Climate Protection Solutions)</td>
</tr>
<tr>
<td>Expanded polystyrene (EPS)</td>
<td>0.010</td>
<td>0.005</td>
<td>Yes</td>
<td>Sika roofing solutions have lower summer smog potential than most of the other roofing systems analyzed (Air Quality Solutions)</td>
</tr>
<tr>
<td>Bituminous fibers (BBF)</td>
<td>0.020</td>
<td>0.015</td>
<td>No</td>
<td>PIR has very low weight compared with other insulation materials with similar insulation properties</td>
</tr>
</tbody>
</table>

1) Weight and thickness of insulation materials to provide a thermal resistance of R = 5 (m²·K)/W, which corresponds to U-value of 0.2 W/(m²·K). Typical value for Central Europe.

SUSTAINABLE SOLUTIONS

You can help reduce summer smog by choosing air-quality Sika roofing solutions:

More Value
- Sika roofing solutions have a wide range of sustainable and cost-effective roofing systems to meet specific requirements
- They provide superior durability and additional benefits in the use phase
- VOC-free, low-VOC and low-odor options are available (e.g. Sika water-based adhesives, Sikalastic® liquid-applied roof waterproofing membranes)

Less Impact
- Sika roofing solutions have lower summer smog potential than most of the other roofing systems analyzed (Air Quality Solutions)

SUSTAINABLE SOLUTIONS

You can minimize the carbon and energy footprint of your roof by choosing the right Sika insulation solution:

More Value
- Polyisocyanurate (PIR) materials have the best thermal performance for a given thickness of insulation
- Extruded polystyrene (XPS) has very high compressive strength and very low water absorption
- Expanded polystyrene (EPS) is a very cost-efficient insulation material

Less Impact
- PIR has a lower GWP than most of the other insulation materials analyzed (Climate Protection Solutions)
- Expanded polystyrene (EPS) materials have the lowest global warming potential (GWP) for a given thermal performance
- PIR has very low weight compared with other insulation materials with similar insulation properties
SAVING ENERGY WITH Sikatherm®
PIR THERMAL INSULATION

Case study

SIKA HIGH-PERFORMANCE THERMAL INSULATION

Thermal insulation is a key to creating a comfortable environment inside a building and it is also a key to saving energy. The importance of insulation has increased along with continuously evolving insulation standards worldwide, which place higher and higher demands on the thermal resistance of buildings in order to reduce energy demand for heating and cooling. Sika provides a wide range of thermal insulation materials specially designed and manufactured for optimal performance as part of Sika roofing systems. For example, Sikatherm® PIR thermal insulation board is known for low thermal conductivity, low density and good compressive strength. Most boards are coated with an aluminium, glass tissue or paper facer, which prevents either outgassing effects or allows direct contact with single-ply PVC membranes.

SUSTAINABLE SOLUTIONS

More Value

Customer: Martini Grandija d.o.o. was the main contractor in Zrenjanin, Serbia. The roofing sub contractor was DMA Kopring d.o.o. in Belgrade, Serbia.

Project: Expansion of an industrial production plant (9,400 m²) of the Fulgar textile company in Zrenjanin, Serbia.

Requirements: Fulgar sought a cost-effective refurbishment solution, including thermal insulation, which could be installed fast and easily. High resistance to moisture absorption and low humidity absorption of insulation were important criteria.

Sika Solution: The customer decided to implement the cost- and time-effective Sikaplan® G 15 / Sikatherm® PIR GT T 100 roofing system.

Sika Sustainability Approach: Custom project-specific LCA report and energy-saving calculations for heating and cooling.
SAVING ENERGY WITH SIKA COOL ROOFS

Case study

BECOMING ENERGY SELF-SUFFICIENT WITH Sika SolaRoof®

Case study

SIKA TAKES SOLAR REFLECTIVITY TO A NEW LEVEL

The benefits of solar-reflective materials and colors are well known and understood, especially in warm climates around the world. With urban density increasing, the heat-island effect impacts cities at an ever increasing rate. White highly reflective thermoplastic and liquid-applied membranes (LAM) increase reflectance and reduce both the heat-island effect and the cooling energy consumption of buildings. Sika roofing systems support LEED Green Building certification by providing a very high initial Solar Reflectance Index (SRI) and high 3-year SRI values according to CRRC (Cool Roof Rating Council) standard procedures.

SUSTAINABLE SOLUTIONS

More Value

Customer: Neinver is a leading European developer, investor and property manager with a strong focus on retail and logistics. It is the first company to obtain BREEAM In-Use certification for an entire outlet portfolio across Europe.

Project: New shopping center (20,000 m²) in Barcelona, Spain.

Requirements: Neinver sought a high-performance integrated roofing solution to support BREEAM ES “very good” certification.

Sika Solution: Neinver decided to implement the Sika SolaRoof® and the highly reflective Sarnafil® TS-77 RAL 9016 SR / Sikatherm® PIR roofing system.

Sika Sustainability Approach: Custom project-specific LCA report, calculations of energy savings and avoided carbon emissions, and BREEAM ES certification contribution package.

Sika SolaRoof® SYSTEMS FOR SOLAR ROOFTOP APPLICATIONS

The great opportunity of using flat rooftops for solar applications was recognized early by Sika. The first photovoltaic (PV) installations on Sarnafil® membranes date back to 2004. Several development steps led to the current Sika® SolarMount-1 (SSM1) system. SSM1 requires no roof penetrations but is hot-air welded to the Sika membrane, which prevents lateral movement of the PV plant on the roof over time. The PV panels on SSM1 can be oriented south or east-west with same SSM1 components.

Sika maintains its own solar parks in several locations to:

- Monitor the energy yield of different PV technologies
- Collect first-hand experience with long-term performance
- Showcase the flexibility of Sika roofing solutions for PV applications

Example of the load progression of the retailer in relation to its electricity production on the roof and its personal consumption.

The electricity demand on a typical weekday is represented by the blue curve. The energy produced is represented by the yellow (sunny summer day) and the gray curve (partly cloudy day).

The electricity demand on a typical weekend is represented by the blue curve. The energy produced is represented by the yellow (sunny summer day) and the gray curve (partly cloudy day).
INVESTING IN A LONG-LASTING AND DURABLE HIGH-PERFORMANCE ROOF

Case study

Proven performance over time is perhaps the signature attribute of Sika roofing systems, which are also known for effective watertightness, energy efficiency and minimal environmental impact. This longevity under real-world conditions is proven around the world, for all construction types and in all types of climates.

The roof of the First United Methodist Church in Gilford, NH (USA) has two unique features. The first is obvious – it has a very distinctive, sweeping shape known as the hyperbolic paraboloid. The second characteristic is not so apparent – installed in 1976, this roof was one of the very first Sika single-ply membrane installations in North America. It replaced a failing roof buildup that was only a few years old. The roof is still in place today, periodically maintained and in good condition.

The addition of a green roof to an otherwise unused area of a building is beneficial for the surrounding environment and can also contribute to your green building certification rating. Green roofs are great insulators and can significantly lower a building’s cooling energy consumption and costs. Furthermore, green roofs filter air by absorbing and converting carbon dioxide to oxygen. Sika green roofing systems help improve the microclimate, mitigate the development of urban heat islands and help manage water runoff from roofs.

SIKA’S ROOFING SYSTEMS ARE DESIGNED TO LAST

A NATURAL HABITAT ON YOUR ROOF

The addition of a green roof to an otherwise unused area of a building is beneficial for the surrounding environment and can also contribute to your green building certification rating. Green roofs are great insulators and can significantly lower a building’s cooling energy consumption and costs. Furthermore, green roofs filter air by absorbing and converting carbon dioxide to oxygen. Sika green roofing systems help improve the microclimate, mitigate the development of urban heat islands and help manage water runoff from roofs.

SUSTAINABLE SOLUTIONS

More Value
Customer: The European Investment Bank is owned by and representing the interests of the EU member states, which wanted to integrate environmentally friendly measures and at the same time create recreational open space.
Project: Development of green recreational space (3,500 m²) in Luxembourg.
Requirements: The European Investment Bank and its architects requested green roofs that could provide valuable recreational space as well as being ecological and attractive. Additionally, they wanted to reduce the heat-island effect by improving the microclimate around the building.
Sika Solution: The Sika Sarnafil® green roof system was selected for this project because of its proven durable performance in such demanding situations. The result was three levels with different green roofs for the building.
Sika Sustainability Approach: Custom project-specific LCA report. This project was named “Green Roof of the Year” by the Professional Green Roof Association of Germany (FBB).

More Value
Customer: First United Methodist Church in Gilford, New Hampshire (USA).
Project: One of the very first Sarnafil® single-ply membrane installations in North America, for a complex-shaped roof in Gilford, USA.
Requirements: The customer sought a long-lasting roof solution for a demanding structure.
Sika Solution: The 48 mil (1.2 mm) Sarnafil® G410 membrane was adhered to the plywood decking with Sarnacol® 2170 on the sloped roof area. On the flat roofs the 48 mil Sarnafil® G410 membrane was adhered by Sarnacol® 2170 to mechanically fastened 25 mm thick polyisocyanurate (PIR) thermal insulation.
Sika Sustainability Approach: The original roofing solution by the competition lasted only 8 years. The alternative Sarnafil® G410 membrane was installed in 1976 (and in 1985 on the other part) and still serves to this day.
MINIMIZING SITE WASTE IN ROOF REFURBISHMENT

Upgrading the thermal performance of existing buildings is an ideal way to save energy and comply with UK building regulations. A thermal upgrade can be easily achieved by installing additional insulation over the existing substrate and covering it with a Sika roofing system. By using the existing buildup as a base for the new system, the client benefits from:

- Reduced carbon costs of the roofing system
- Reduced waste because the existing system remains in situ and need not be removed (stripped out)
- Minimal disruption to the operation of the building during installation
- A cost-effective method of increasing the design life of the building’s roofing system

SUSTAINABLE SOLUTIONS

More Value
Customer: Intu Properties plc. owns some of the very best shopping centers in the strongest locations in the UK. The Intu Environmental Policy states that a responsible and forward-looking approach to environmental issues is an important factor in Intu’s continuing success in the UK property industry.

Project: Refurbishment of the MetroCentre (20,000 m²) in Gateshead, UK.

Requirements: Intu MetroCentre sought a cost-effective refurbishment solution, including a thermal insulation upgrade, that could be installed fast and easily.

Sika Solution: The customer decided to specify SikaRoof® MTC 18 liquid-applied membrane / Sikatherm® PIR GT 40 mm to overlay and upgrade the existing felt roofing system to increase the thermal efficiency of the building and minimize waste to landfill.

Sika Sustainability Approach: Providing a solution that contributes to the customer’s eco-efficiency strategy of reducing its energy use and carbon footprint, complying with UK building regulations.

THE SIKA RESPONSIBILITY FOR HEALTH & ENVIRONMENT

Sika is a responsible company that takes health & safety seriously. Traditionally, one of the major risks the roofing industry faces is associated with using open flames during installation on site. Gas torches and bitumen boilers, etc. present such a fire hazard that many authorities and owners, together with their insurance companies, are now banning them. All Sika Roofing systems are engineered as “no flame” applications and are completely free of such risks.

Health & safety during application
Sika roofing systems are all designed for outdoor application and comply with the latest health & safety regulations 1). Independent studies confirm that the exposure to solvents during application remains well below allowed workplace exposure levels. The use of Sika solutions containing VOCs (volatile organic compounds) is therefore safe when carried out in accordance with the materials application guidelines and the product data sheets 2).

Low-VOC and VOC-free roofing solutions
Sika provides intelligent solutions, using the most advanced technologies. Sika has developed low-VOC and VOC-free roofing systems (e.g. Sarnacol® for adhered roofing systems) for markets and customers who want to avoid products containing such solvents.

Low-odor roofing solutions
A main issue regarding the use of liquid-applied membranes in various refurbishment situations is the odor emitted during application and briefly thereafter. Sika has a unique solution (Sikalastic®-641), using Sika patented i-cure PU hardener technology developed specifically for use in highly sensitive site areas such as hospitals, schools, and buildings for the food and pharma industries. The significant odor reduction provided by Sika products compared with conventional one-component PUR systems has been scientifically tested by an independent specialized laboratory for odor assessment.

The Eco-Efficiency of the Intu MetroCentre project per 20'000 m² – Cradle to Gate

<table>
<thead>
<tr>
<th>Low Energy Footprint (MJ)</th>
<th>High</th>
</tr>
</thead>
<tbody>
<tr>
<td>41.9</td>
<td>587.5</td>
</tr>
</tbody>
</table>

Low Energy Footprint (MJ) High

Carbon Footprint (kg CO₂-eq.)

<table>
<thead>
<tr>
<th>Low</th>
<th>High</th>
</tr>
</thead>
<tbody>
<tr>
<td>319.225</td>
<td>109.7</td>
</tr>
</tbody>
</table>
INNOVATIVE VOC-FREE AND LOW-ODOR ROOFING SOLUTIONS

EXAMPLES OF VOC-FREE AND LOW-ODOR SIKA ROOFING SOLUTIONS

Innovative since its foundation more than 100 years ago, Sika offers a number of low-VOC, VOC-free and low-odor roofing solutions for liquid-applied membranes and for bonding thermal insulation and membranes to substrates.

Membrane adhesives
Samacol® water-based contact adhesives for thermoplastic Sarnafil® and Sikaplan® PVC membranes1
- VOC-free
- Suitable for most common substrates on roofs
- Efficient and clean application

Samacol® VOC-free spray adhesives for upstands with thermoplastic Sarnafil® FPO membranes1
- VOC-free
- Efficient and clean application
- Adhesive can be reactivated

Liquid-applied membranes
Sikalastic®-841 one-component, high-solids, liquid-applied membrane with Sika patented i-cure hardener technology1
- Low-odor emission scientifically tested
- Easy and safe application
- VOC-compliant as per 2004/42/EE

Sikalastic®-BS1 R two-component spray-liquid-applied membrane1
- VOC-free
- Efficient and safe application

Self-adhered membranes
Sarnafil® G410-15EL PSA self-adhered membrane1
- No application of liquid adhesive on site
- VOC-free thanks to self-adhesive backing
- No fire hazard – no open flame (torch) required thanks to self-adhesive backing

1) Please check the availability of the above-mentioned adhesives with your local Sika organization.

SUSTAINABILITY PERFORMANCE CONFIRMED BY EPD AND LCA

Interest in EPDs has grown dramatically since recent versions of the U.S. Green Building Council’s (USGBC) Leadership in Energy and Environmental Design (LEED) program and the UK’s British Research Establishment Environmental Assessment Method (BREEAM) award credits for buildings incorporating products with Environmental Product Declarations (EPD), which provide added value and comprehensive information for assessing buildings and other structures.

Sika provides custom Life Cycle Assessment (LCA) calculations, Environmental Product Declarations (EPD) and project-specific reports developed with internal tools.

The EPDs are a standardized way to communicate relevant environmental information of products by quantifying the environmental aspects and potential environmental impacts throughout the product’s life cycle based on quantitative data from LCA.

In Europe and in the USA, Sika has published product-specific EPDs for all its major roofing membrane brands and technologies. The EPDs conform to the EN 15804 and ISO 14025 standards and are externally verified by the IBU (DE), BRE (UK) and ASTM International (USA). For further information on EPDs, please contact your local Sika organization.
Over the recent years, several countries and organizations have developed environmental certification programs for buildings. The criteria of the programs are similar, whereas the evaluation may differ substantially. Green building certification programs focus on assessing whole buildings or building products. Sika is actively involved in all major green building programs around the world. Most relevant from the global perspective are LEED, BREEAM and DGNB.

**LEED (Leadership in Energy and Environmental Design)**
LEED is the world’s best known and largest “green building” certification system. It was developed in 2000 by the U.S. Green Building Council (USGBC) and is most relevant for North America but is also heavily used in many other regions around the world, such as South America, Europe and Asia. It is based on a set of rating categories in which specific topics are assessed. The product’s environmental impact is determined by using LCAs and EPDs.

**BREEAM (BRE Environmental Assessment Method)**
BREEAM is an environmental assessment method and rating system for buildings launched in 1990 by the BRE (UK). Local adaptations are also used in other countries such as the Netherlands, Sweden and Spain. BREEAM assesses the overall performance of buildings using factors such as energy and water use, the internal environment (health and wellbeing), pollution, transport, materials etc., awarding credits in each area according to defined performance criteria. The product’s environmental impact is determined using LCAs and EPDs.

**DGNB (Deutsches Gütesiegel für Nachhaltiges Bauen)**
The DGNB certification system was developed by the German Sustainable Building Council and the German government in 2009. The system is used in Germany and internationally. DGNB is based on up to 50 criteria in six quality sections, including Environmental Quality, Economic Quality and Technical Quality. For the Environmental Quality section, LCA data and EPDs are used.

**MORE VALUE – GREEN BUILDING CONTRIBUTION**
Relevant Sika contributions are as follows:

<table>
<thead>
<tr>
<th>LEED</th>
<th>BREEAM</th>
<th>DGNB</th>
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</thead>
<tbody>
<tr>
<td><strong>LEED v4.1</strong></td>
<td><strong>BREEAM UK-NC 2014</strong></td>
<td><strong>DGNB 2015</strong></td>
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<td>USc1: Heat island effect - roof</td>
<td>BMat01: Environmental impacts of materials</td>
<td>ENQ1.3: Life cycle impact assessment</td>
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<tr>
<td>USc2: Construction waste management</td>
<td>BMat03: Responsible sourcing of materials</td>
<td>ENQ1.1: Local environmental impact</td>
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<td>USc3: Recycled content</td>
<td>BMat04: Insulation</td>
<td>ENQ1.2: Water and energy quality</td>
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<tr>
<td><strong>LEED v4.1</strong></td>
<td><strong>BREEAM UK-Refurbishment 2014</strong></td>
<td><strong>DGNB 2015</strong></td>
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<td>USc1: Heat island reduction</td>
<td>BMat01: Environmental impacts of materials</td>
<td>ENQ1.3: Life cycle impact assessment</td>
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<tr>
<td>USc2: Building disclose - EPDs</td>
<td>BMat03: Responsible sourcing of materials</td>
<td>ENQ1.1: Local environmental impact</td>
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<td>USc3: Recycling of non-metallic materials</td>
<td>BMat04: Insulation</td>
<td>ENQ1.2: Water and energy quality</td>
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<td>USc4: Building disclose - material ingredients</td>
<td>Wst01: Project waste management</td>
<td>ENQ1.4: Deconstruction and recycling</td>
</tr>
<tr>
<td>USc5: Recycling</td>
<td>Wst01: Project waste management</td>
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SIKA SUSTAINABLE SOLUTIONS
Roofing systems contribute to sustainable construction
Overview

ENERGY SAVING SOLUTIONS

More Value
- Highly reflective thermoplastic Sarnafil® and liquid-applied Sikalastic® roofing membranes provide significant energy savings during the use phase
- Sikatherm® polyisocyanurate (PIR) insulation materials are one of the most cost-efficient solutions and have the best thermal performance for a given thickness of insulation
- Sika thermostat plastic roofing systems have the lowest energy footprint of all competitive roofing technologies compared

Less Impact
- Choose Sika SolarRoof® with Sika® SolarMount-1 (SSM1) photovoltaic solutions for energy generation

GREEN BUILDING SOLUTIONS

More Value – Less Impact
Sika roofing systems contribute to achieving multiple credits in most relevant green building certification programs such as LEED, BREEAM and DGNB by:
- Reducing energy consumption and the heat island effect with highly reflective Sika roofing membranes
- Using high-performance Sika thermal insulation
- Enhancing the thermal performance and buildings with Sika green roofs
- Controlling stormwater runoff
- Using Sika roofing membranes that include recycled content
- Sika provides externally-verified Environmental Product Declaration (EPD) and Life Cycle Assessment (LCA) tools that can be used as part of the certification process
- Sika provides customized and project-specific Life Cycle Assessment (LCA) calculations and reports (available on request)

For specific information regarding Sika green building solutions, please contact your local sales organization.

More Value – More Value
- Innovative solvent-free Sika adhesives significantly reduce odor emissions and enable a VOC-free roof buildup. This reduces the summer smog potential and improves the air quality

LOW-IMPACT SOLUTIONS

Less Impact
- Sika offers low-VOC, low-odor and VOC-free solutions, e.g. Sarnacol® water-based adhesives, Sikalastic® liquid-applied roofing waterproofing membranes and Sarnafil® self-adhered membranes

More Value
- Sika has published product-specific EPDs for all its major roofing membrane brands and technologies, providing reliable environmental information about its products

More Value
- Sika thermoplastic mechanically fastened and adhered roofing systems provide superior durability, which means fewer replacements during the service life of the building, thus saving costs, reducing energy and carbon footprint
- Upgrading existing roofing systems is a cost-effective method of saving energy, minimizing disruption to operations of the building installation and reducing costs, waste and carbon emissions

DURABLE SOLUTIONS

More Value
- Sarnafil® and Sikaplan® thermoplastic roofing systems have a proven life expectancy of 50 years
- SikaRoof® MTC and Sikalastic® liquid-applied membranes are an outstanding refurbishment solution that extend the lifetime of existing roofs

Less Impact
- Sika green roofing systems reduce the urban heat island effect and energy consumption during the use phase
- Expanded polystyrene (EPS) insulation materials have the lowest carbon footprint for a given thermal performance

For specific information regarding long-lasting Sika roofing solutions, please contact your local sales organization.

For specific information regarding long-lasting Sika roofing solutions, please contact your local sales organization.

For specific information regarding low-impact Sika solutions, please contact your local sales organization.
WHO WE ARE
Sika AG, Switzerland, is a globally active specialty chemicals company. Sika supplies the building and construction industry as well as manufacturing industries (automotive, bus, truck, rail, solar and wind power plants, façades). Sika is a leader in processing materials used in sealing, bonding, damping, reinforcing and protecting loadbearing structures. Sika’s product lines feature high quality concrete admixtures, specialty mortars, sealants and adhesives, damping and reinforcing materials, structural strengthening systems, industrial flooring as well as roofing and waterproofing systems.

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