

Sika[®] ViscoCrete[®]-20 HES

DECLARATION OF PERFORMANCE No. 34408423

1	UNIQUE IDENTIFICATION CODE OF THE PRODUCT-TYPE:	34408423
2	INTENDED USE/S:	EN934-2:2009+A1:2012 To be used in concrete High range water reducing / Superplasticizing admixture (Tables 3.1 & 3.2) Hardening accelerating admixture (Table 7)
3	MANUFACTURER:	Sika Hellas ABEE 15 Protomagias Str. GR 145 68 Kryoneri Athens - Greece www.sika.gr
4	AUTHORISED REPRESENTATIVE:	
5	SYSTEM/S OF AVCP:	System 2+
6a	HARMONISED STANDARD:	EN934-2:2009+A1:2012
	Notified body/ies:	1128

7 DECLARED PERFORMANCE/S:

Essential Characteristics	Performance	Harmonised Technical Specification
Tables 3.1 & 3.2		
Water reduction	In test mix $\geq 12\%$ compared with control mix	
Compressive strength	T3.1: At 1 day: Test mix $\geq 140\%$ of control mix, At 28 days: Test mix $\geq 115\%$ of control mix T3.2: At 28 days: test mix $\geq 90\%$ of control mix	
Air content in fresh concrete	Test mix $\leq 2\%$ by volume above control mix	
Increase in consistence	Increase in slump ≥ 120 mm from initial (30 ± 10) mm	
Retention of consistence	30 min after the addition the consistence of the test mix does not fall below the value of the initial consistence of the control mix	
Table 7		EN934-2:2009+A1:2012
Compressive strength	At 20 °C and 24 h: test mix $\geq 120\%$ of control mix At 20 °C and 28 days: test mix $\geq 90\%$ of control mix At 5 °C and 48 h: test mix $\geq 130\%$ of control mix	
Air content in fresh concrete	Test mix $\leq 2\%$ by volume above control mix	
General Characteristics	Performance	
Chloride ion content	Chloride free	
Alkali content	$\leq 4.0\%$ by mass	
Corrosion behavior	Contains components only from EN934-1:2008, Annex A.1	
Dangerous Substances	NPD*	
*NPD - No performance determined		

8 APPROPRIATE TECHNICAL DOCUMENTATION AND/OR - SPECIFIC TECHNICAL DOCUMENTATION:

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Declaration of Performance

Sika® ViscoCrete®-20 HES
34408423
2016.10 , Revision 1

Name : Manolis Mavratzotis
Function: R&D/QC Manager
At Athens on 05 October 2016



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Name : Spyros Hatzifotis
Function: General Manager
At Athens on 05 October 2016



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End of information as required by Regulation (EU) No 305/2011

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To be used in concrete
High range water reducing / Superplasticizing admixture
(Tables 3.1 & 3.2)
Hardening accelerating admixture
(Table 7)

For essential characteristics please refer to Declaration of Performance

<http://dop.sika.com>

ECOLOGY, HEALTH AND SAFETY INFORMATION (REACH)

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety related data.

LEGAL NOTE

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the products suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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