



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : SikaCor® VE Hardener Part B

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Corrosion protection, For professional users only.

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Hellas ABEE  
15 Protomagias Street  
145 68 Kryoneri / Athens  
Telephone : +30 210 81 60 600  
Telefax : +30 210 81 60 606  
E-mail address of person : EHS@gr.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

Poison Information Center + 30 210 77 93 777

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Organic peroxides, Type F	H242: Heating may cause a fire.
Acute toxicity, Category 4	H302: Harmful if swallowed.
Acute toxicity, Category 3	H331: Toxic if inhaled.
Acute toxicity, Category 4	H312: Harmful in contact with skin.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if swallowed.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**SikaCor® VE Hardener Part B**



Revision Date: 17.01.2022  
Date of last issue: 10.09.2020

Version 3.0

Print Date 17.01.2022

Signal word	:	Danger
Hazard statements	:	H242 Heating may cause a fire. H302 + H312 Harmful if swallowed or in contact with skin. H314 Causes severe skin burns and eye damage. H331 Toxic if inhaled. H335 May cause respiratory irritation. H373 May cause damage to organs through prolonged or repeated exposure if swallowed. H373 May cause damage to organs through prolonged or repeated exposure if inhaled. H411 Toxic to aquatic life with long lasting effects.
Precautionary statements	:	<b>Prevention:</b> P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P234 Keep only in original packaging. P260 Do not breathe mist or vapours. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  <b>Response:</b> P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish. P391 Collect spillage.  <b>Storage:</b> P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

**Hazardous components which must be listed on the label:**

$\alpha$ ,  $\alpha$ -dimethylbenzyl hydroperoxide

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide	80-15-9 201-254-7	Org. Perox. E; H242 Acute Tox. 4; H302 Acute Tox. 3; H331 Acute Tox. 4; H312 Skin Corr. 1B; H314 STOT RE 2; H373 STOT RE 2; H373 Aquatic Chronic 2; H411  specific concentration limit Skin Corr. 1B; H314 >= 10 % Skin Irrit. 2; H315 3 - < 10 % Eye Dam. 1; H318 3 - < 10 % Eye Irrit. 2; H319 1 - < 3 % STOT SE 3; H335 >= 1 %	>=80
2-phenylpropan-2-ol	617-94-7 210-539-5	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319	>= 5 - < 10
cumene	98-82-8 202-704-5	Flam. Liq. 3; H226 Asp. Tox. 1; H304 STOT SE 3; H335 Aquatic Chronic 2; H411	>= 1 - < 2,5
acetophenone	98-86-2 202-708-7	Acute Tox. 4; H302 Eye Irrit. 2; H319	>= 1 - < 2,5

For explanation of abbreviations see section 16.



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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.  
Symptoms of poisoning may appear several hours later.
- If inhaled : Call a physician or poison control centre immediately.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Gastrointestinal discomfort  
Cough  
Respiratory disorder  
Headache  
Dermatitis  
Skin disorders  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Health injuries may be delayed.  
corrosive effects  
irritant effects
- Harmful if swallowed or in contact with skin.  
Causes serious eye damage.  
Toxic if inhaled.  
May cause respiratory irritation.  
May cause damage to organs through prolonged or repeated exposure if swallowed.



May cause damage to organs through prolonged or repeated exposure if inhaled.  
Causes severe burns.

**4.3 Indication of any immediate medical attention and special treatment needed**

Treatment : Treat symptomatically.

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**SECTION 5: Firefighting measures**

**5.1 Extinguishing media**

Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical

Unsuitable extinguishing media : Water

**5.2 Special hazards arising from the substance or mixture**

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

**5.3 Advice for firefighters**

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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**SECTION 6: Accidental release measures**

**6.1 Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

**6.2 Environmental precautions**

Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.



### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Open drum carefully as content may be under pressure.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Avoid contact with skin, eyes and clothing. When using do not eat or drink. When using do not smoke. Wash hands before breaks and immediately after handling the product.

Temperature class : T3

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Prevent unauthorized access. Store in original container.  
Store in cool place. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.  
Minimum storage temperature:  
Maximum storage temperature:  
No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.



## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
cumene	98-82-8	TWA	20 ppm 100 mg/m <sup>3</sup>	2000/39/EC
Further information: Identifies the possibility of significant uptake through the skin, Indicative				
		STEL	50 ppm 250 mg/m <sup>3</sup>	2000/39/EC
		STEL	75 ppm 370 mg/m <sup>3</sup>	GR OEL
Further information: The notation 'skin' (D), pointing out certain chemical factors of the table of paragraph of 1 article 3, implies the likely contribution to of these chemical factors to the quantity of exposure to workers which are absorbed through the skin at the direct contact with these.				
		TWA	50 ppm 245 mg/m <sup>3</sup>	GR OEL
		TWA	10 ppm 50 mg/m <sup>3</sup>	2019/1831/EU
Further information: A skin notation assigned to the occupational exposure limit value indicates the possibility of significant uptake through the skin., Indicative				
		STEL	50 ppm 250 mg/m <sup>3</sup>	2019/1831/EU

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water  
Wear eye/face protection.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.



- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Use respiratory protection when vapours/aerosols are released. Suitable respiratory protection at high concentrations or longer exposure: self-contained breathing apparatus. Suitable respiratory protection for low concentrations: ABEK-filter.

**Environmental exposure controls**

- General advice : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

- Physical state : liquid  
Colour : colourless  
Odour : pungent
- Melting point/freezing point : ca. -30 °C
- Boiling point/boiling range : 100 °C  
Decomposition at boiling point.
- Flash point : > 101 °C  
Method: closed cup  
Decomposition
- Auto-ignition temperature : No data available
- Decomposition temperature : No data available
- Self-Accelerating decomposition temperature (SADT) : 70 °C
- pH : ca. 6,0 (20 °C)  
Concentration: 100 %

**Viscosity**

- Viscosity, dynamic : 10,9 mPa.s (20 °C)
- Viscosity, kinematic : < 20,5 mm<sup>2</sup>/s (40 °C)

**Solubility(ies)**

- Water solubility : soluble
- Vapour pressure : ca. 4 hPa (20 °C)





Density : 1,06 g/cm<sup>3</sup> (20 °C)

## 9.2 Other information

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

No decomposition if stored and applied as directed.  
Decomposes on heating.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

### 10.5 Incompatible materials

Materials to avoid : Acids and bases  
Reducing agents  
Heavy metals  
Amines

Acids and bases  
Reducing agents  
Heavy metals

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Harmful if swallowed or in contact with skin.  
Toxic if inhaled.

#### Skin corrosion/irritation

Causes severe burns.

#### Serious eye damage/eye irritation

Causes serious eye damage.



**Respiratory or skin sensitisation**

**Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

May cause respiratory irritation.

**STOT - repeated exposure**

May cause damage to organs through prolonged or repeated exposure if swallowed.  
May cause damage to organs through prolonged or repeated exposure if inhaled.

**Aspiration toxicity**

Not classified based on available information.

**11.2 Information on other hazards**

**Endocrine disrupting properties**

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available



## 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

## 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number



**ADR** : UN 3109  
**IMDG** : UN 3109  
**IATA** : UN 3109

**14.2 UN proper shipping name**

**ADR** : ORGANIC PEROXIDE TYPE F, LIQUID (CUMYL HYDROPEROXIDE)  
(Cumyl hydroperoxide)  
**IMDG** : ORGANIC PEROXIDE TYPE F, LIQUID (CUMYL HYDROPEROXIDE)  
(Cumyl hydroperoxide)  
**IATA** : Organic peroxide type F, liquid (Cumyl hydroperoxide)  
(Cumyl hydroperoxide)

**14.3 Transport hazard class(es)**

**ADR** : 5.2  
**IMDG** : 5.2  
**IATA** : 5.2

**14.4 Packing group**

**ADR**  
Packing group : Not assigned by regulation  
Classification Code : P1  
Hazard Identification Number : 539  
Labels : 5.2  
Tunnel restriction code : (D)

**IMDG**  
Packing group : Not assigned by regulation  
Labels : 5.2  
EmS Code : F-J, S-R

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 570  
Packing group : Not assigned by regulation  
Labels : Organic Peroxides, Keep Away From Heat, Corrosive

**IATA (Passenger)**  
Packing instruction (passenger aircraft) : 570  
Packing group : Not assigned by regulation  
Labels : Organic Peroxides, Keep Away From Heat, Corrosive

**14.5 Environmental hazards**

**ADR**  
Environmentally hazardous : yes  
**IMDG**  
Marine pollutant : yes



**IATA (Passenger)**

Environmentally hazardous : yes

**IATA (Cargo)**

Environmentally hazardous : yes

**14.6 Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**

Not applicable for product as supplied.

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

H2 ACUTE TOXIC

P6b SELF-REACTIVE SUBSTANCES AND MIXTURES and ORGANIC PEROXIDES

E2 ENVIRONMENTAL HAZARDS



Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 2% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 13% w/w

**Other regulations:**

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

**15.2 Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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**SECTION 16: Other information**

**Full text of H-Statements**

H226 : Flammable liquid and vapour.  
H242 : Heating may cause a fire.  
H302 : Harmful if swallowed.  
H304 : May be fatal if swallowed and enters airways.  
H312 : Harmful in contact with skin.  
H314 : Causes severe skin burns and eye damage.  
H315 : Causes skin irritation.  
H319 : Causes serious eye irritation.  
H331 : Toxic if inhaled.  
H335 : May cause respiratory irritation.  
H373 : May cause damage to organs through prolonged or repeated exposure if inhaled.  
H373 : May cause damage to organs through prolonged or repeated exposure if swallowed.  
H411 : Toxic to aquatic life with long lasting effects.

**Full text of other abbreviations**

Acute Tox. : Acute toxicity  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Asp. Tox. : Aspiration hazard  
Eye Irrit. : Eye irritation  
Flam. Liq. : Flammable liquids  
Org. Perox. : Organic peroxides  
Skin Corr. : Skin corrosion  
Skin Irrit. : Skin irritation  
STOT RE : Specific target organ toxicity - repeated exposure  
STOT SE : Specific target organ toxicity - single exposure  
2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values  
2019/1831/EU : Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values  
GR OEL : Greece. Exposure limit values



2000/39/EC / TWA	:	Limit Value - eight hours
2000/39/EC / STEL	:	Short term exposure limit
2019/1831/EU / TWA	:	Limit Value - eight hours
2019/1831/EU / STEL	:	Short term exposure limit
GR OEL / TWA	:	Long term exposure limit
GR OEL / STEL	:	Short term exposure limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

**Further information**

**Classification of the mixture:**

Org. Perox. F	H242
Acute Tox. 4	H302
Acute Tox. 3	H331
Acute Tox. 4	H312
Skin Corr. 1B	H314
Eye Dam. 1	H318
STOT SE 3	H335
STOT RE 2	H373
STOT RE 2	H373
Aquatic Chronic 2	H411

**Classification procedure:**

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method



The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

GR / EN