



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaTank® Primer PK 3 Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Product is not intended for consumer use, Special coating

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Hellas ABEE
15 Protomagias Street
145 68 Kryoneri / Athens
Telephone : +30 210 81 60 600
Telefax : +30 210 81 60 606
E-mail address of person : EHS@gr.sika.com
responsible for the SDS

1.4 Emergency telephone number

Poison Information Center + 30 210 77 93 777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements	H225	Highly flammable liquid and vapour.
	H314	Causes severe skin burns and eye damage.
	H317	May cause an allergic skin reaction.
	H336	May cause drowsiness or dizziness.

Supplemental Hazard : EUH071 Corrosive to the respiratory tract.



Statements

Precautionary statements : **Prevention:**

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
- P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
- P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
- P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

- propan-2-ol
- 3-aminomethyl-3,5,5-trimethylcyclohexylamine
- m-phenylenebis(methylamine)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
propan-2-ol	67-63-0 200-661-7 01-2119457558-25-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336	>= 40 - < 60
benzyl alcohol	100-51-6 202-859-9 01-2119492630-38-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2; H319	>= 10 - < 20



3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2 220-666-8 01-2119514687-32-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1A; H317 Aquatic Chronic 3; H412 Eye Dam. 1; H318	>= 10 - < 20
m-phenylenebis(methylamine)	1477-55-0 216-032-5 01-2119480150-50-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Corr. 1B; H314 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 5 - < 10
salicylic acid	69-72-7 200-712-3 01-2119486984-17-XXXX	Acute Tox. 4; H302 Eye Dam. 1; H318 Repr. 2; H361d	>= 3 - < 5

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions
Dermatitis
Loss of balance



	Vertigo See Section 11 for more detailed information on health effects and symptoms.
Risks	: Health injuries may be delayed. corrosive effects sensitising effects May cause an allergic skin reaction. Causes serious eye damage. May cause drowsiness or dizziness. Corrosive to the respiratory tract. Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	: Treat symptomatically.
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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: High volume water jet Water

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting	: Fire will produce dense black smoke containing hazardous combustion products (see section 10).
Hazardous combustion products	: No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters	: In the event of fire, wear self-contained breathing apparatus.
Further information	: Use water spray to cool unopened containers.



SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety



practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
propan-2-ol	67-63-0	TWA	400 ppm 980 mg/m ³	GR OEL
		STEL	500 ppm 1.225 mg/m ³	GR OEL

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
 Eye wash bottle with pure water
 Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
 Butyl rubber/nitrile rubber gloves (0,4 mm)
 Contaminated gloves should be removed.
 Suitable for permanent exposure:
 Viton gloves (0.4 mm),
 breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-



ing limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid
Colour : pigmented
Odour : amine-like
Odour Threshold : No data available

pH : Not applicable

Melting point/range / Freezing point : No data available
Boiling point/boiling range : > 200 °C

Flash point : 17,5 °C
Method: closed cup

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : Upper explosion limit
12,0 %(V)

Lower explosion limit / Lower flammability limit : Lower explosion limit
2 %(V)

Vapour pressure : 48 hPa (20 °C)

Relative vapour density : No data available

Density : ca. 0,9 g/cm³ (23 °C)

Solubility(ies)
Water solubility : partly soluble
Solubility in other solvents : No data available

Partition coefficient: n- : No data available



octanol/water	
Auto-ignition temperature	: 425 °C
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 16 mPa.s (20 °C)
Viscosity, kinematic	: > 20,5 mm ² /s (40 °C)
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Hazardous polymerisation does not occur.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.



SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

propan-2-ol:

- Acute oral toxicity : LD50 Oral (Rat): < 5.000 mg/kg
- Acute inhalation toxicity : LC50 (Rat): > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
- Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

benzyl alcohol:

- Acute oral toxicity : LD50 Oral (Rat): 1.620 mg/kg
- Acute inhalation toxicity : LC50 (Rat): > 4,178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

- Acute oral toxicity : LD50 Oral (Rat): 1.030 mg/kg
- Acute inhalation toxicity : LC50 (Rat): > 5,01 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
- Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

m-phenylenebis(methylamine):

- Acute oral toxicity : LD50 Oral (Rat): 930 mg/kg
- Acute inhalation toxicity : LC50 (Rat): 1,34 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
- Acute dermal toxicity : LD50 Dermal (Rat): > 3.100 mg/kg

salicylic acid:

- Acute oral toxicity : LD50 Oral (Rat): 891 mg/kg
- Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

Skin corrosion/irritation

Causes severe burns.



Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause drowsiness or dizziness.
Corrosive to the respiratory tract.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:

benzyl alcohol:

Toxicity to fish : LC50 (Fish): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l
aquatic invertebrates Exposure time: 48 h

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100
mg/l
Exposure time: 72 h

m-phenylenebis(methylamine):

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l



aquatic invertebrates

Exposure time: 48 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number

ADR : UN 2733



IMDG : UN 2733

IATA : UN 2733

14.2 UN proper shipping name

ADR : POLYAMINES, FLAMMABLE, CORROSIVE, N.O.S.
((3-aminomethyl-3,5,5-trimethylcyclohexylamine, propan-2-ol)

IMDG : POLYAMINES, FLAMMABLE, CORROSIVE, N.O.S.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, propan-2-ol)

IATA : Polyamines, flammable, corrosive, n.o.s.
((3-aminomethyl-3,5,5-trimethylcyclohexylamine, propan-2-ol)

14.3 Transport hazard class(es)

ADR : 3

IMDG : 3

IATA : 3

14.4 Packing group

ADR
Packing group : II
Classification Code : FC
Hazard Identification Number : 338
Labels : 3 (8)
Tunnel restriction code : (D/E)

IMDG
Packing group : II
Labels : 3 (8)
EmS Code : F-E, S-C

IATA (Cargo)
Packing instruction (cargo aircraft) : 363
Packing instruction (LQ) : Y340
Packing group : II
Labels : Flammable Liquids, Corrosive

IATA (Passenger)
Packing instruction (passenger aircraft) : 352
Packing instruction (LQ) : Y340
Packing group : II
Labels : Flammable Liquids, Corrosive

14.5 Environmental hazards

ADR
Environmentally hazardous : no

IMDG
Marine pollutant : no

IATA (Passenger)
Environmentally hazardous : no



IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c FLAMMABLE LIQUIDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 58,9 %

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content:
58,9 %, 530,11 g/l
VOC content excluding water



15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225	:	Highly flammable liquid and vapour.
H302	:	Harmful if swallowed.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H336	:	May cause drowsiness or dizziness.
H361d	:	Suspected of damaging the unborn child.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Repr.	:	Reproductive toxicity
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitisation
STOT SE	:	Specific target organ toxicity - single exposure
GR OEL	:	Greece. Exposure limit values
GR OEL / TWA	:	Long term exposure limit
GR OEL / STEL	:	Short term exposure limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament

SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006
SikaTank® Primer PK 3 Part B



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and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern
vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 2	H225
Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
STOT SE 3	H336

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

GR / EN