



ROOFING

SUSTAINABLE SOLUTIONS

MORE VALUE - LESS IMPACT

BUILDING TRUST





RESPONSIBLE FOR THE FUTURE SIKA ROOFING SOLUTIONS

“Sika is committed to pioneering sustainable solutions to address global challenges – and to achieve this safely and with the lowest impact on resources.”

Sika is dedicated to sustainable development, assuming responsibility to provide sustainable solutions in order to improve material, water and energy efficiency in construction and transportation. Sika strives to create more value for all its stakeholders with its products, systems and solutions along the whole value chain and throughout the entire life span of its products. The value created by far outweighs the impacts associated with production, distribution and use. Sika is committed to measure, improve and communicate sustainable value creation: “More Value, Less Impact” refers to the company’s commitment to maximize the value of its solutions to all stakeholders while reducing resource consumption and impact on the environment.



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THE SIKA LIFE CYCLE APPROACH

WHAT IS LIFE CYCLE ASSESSMENT (LCA) AND WHY IS IT RELEVANT?

Life Cycle Assessment (LCA) is a standardized method to assess and compare the inputs, outputs and potential environmental impacts of products and services over their life cycle. LCAs are increasingly recognized as the best way to evaluate the sustainability performance of construction products and systems.

WHAT IMPACT CATEGORIES AND RESOURCES INDICATORS ARE INCLUDED IN AN LCA?

There are several impact categories and resource indicators which can be assessed according to Standard EN 15804 "Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products." For roofing the most relevant impact categories and resource indicators are the following:

Global Warming Potential

Global warming potential (GWP) [kg CO₂-eq.] ("carbon footprint") is the potential contribution to climate change due to greenhouse gas emissions.

Cumulative Energy Demand

Cumulative energy demand (CED) [MJ] ("energy footprint") is the total amount of primary energy from renewable and non-renewable resources.

Photochemical Ozone Creation Potential

Photochemical ozone creation potential (POCP) [kg C₂H₄-eq.] ("summer smog") is the formation of reactive chemical compounds, e.g., ozone, from direct sunlight on certain primary air pollutants, which may be harmful to human health, ecosystems and crops.

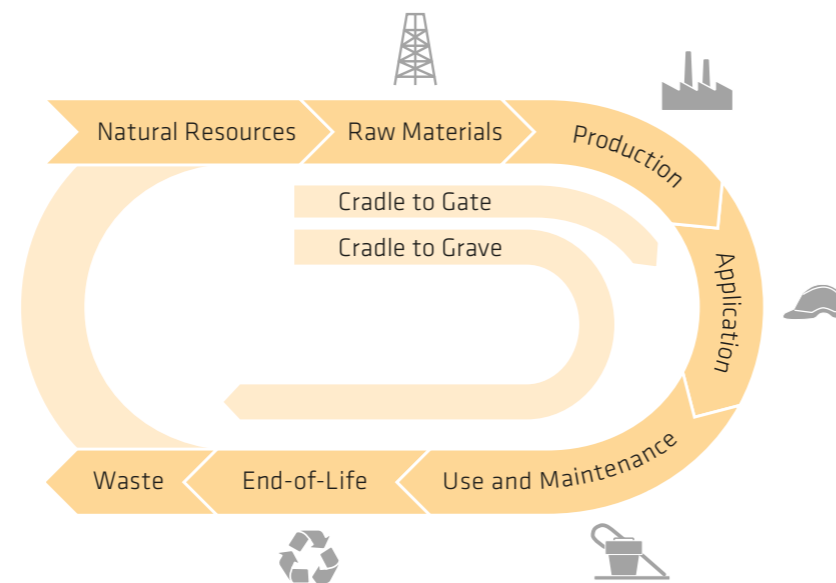
ON WHAT STANDARDS ARE SIKA LCAs BASED?

Sika carries out LCAs according to the ISO 14040 series and the Standard EN 15804. The impact assessment methodology used is CML 2001.

WHERE DOES THE SIKA LCA DATA COME FROM?

The data for Sika LCAs is based on public databases, such as those from ecoinvent, the European Reference Life Cycle Database (ELCD) and thinkstep-GaBi, plus specific data from Sika plants and products.

WHICH LIFE CYCLE PHASES ARE INCLUDED IN THE SIKA LCAs?



"CRADLE TO GATE"

In the "cradle to gate" approach, the LCA investigates the potential environmental impact of a product from raw material extraction to finished production.

"CRADLE TO GRAVE"

In the "cradle to grave" approach, the LCA investigates the potential environmental impact of a product from raw material extraction, production, application and use to final disposal at the end of life.

THE SIKA LIFE CYCLE APPROACH FOR ROOFING SYSTEMS



Mountain Restaurant Bettmerhorn, Bettmeralp, Switzerland

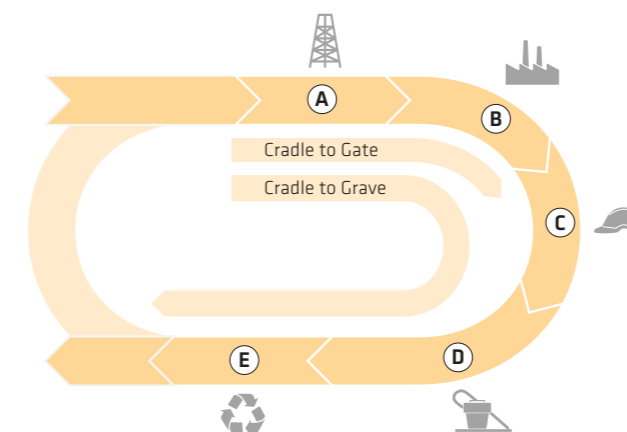
WHAT IS INCLUDED IN Sika roofing LCAs?

The LCA results given in this brochure refer to 1 m² of the roofing system and are based on either the cradle to gate or the cradle to grave approach¹⁾.

WHICH LIFE CYCLE PHASES ARE MOST RELEVANT FOR ROOFING?

From a **cradle to gate** perspective, the majority of the potential impacts are related to the raw materials (A) used to produce (B) the roof waterproofing layer and the other roofing system components.

From a **cradle to grave** perspective, the use phase (D) and the end-of-life phase (E) have the most significant influence on the overall sustainability performance of roofing applications, due to their contributions to save and/or create energy, to avoid carbon emissions and to save resources at the end of life. The leverage of all of these potential benefits is long-lasting functionality and durability.



1) In the LCAs, neither the roof construction (steel deck, concrete deck, soil, plants, etc.) nor capital goods (e.g. machinery) are considered.

WHO PREPARES AND REVIEWS Sika roofing LCAs?

Sika roofing LCAs are created internally by the Sika Corporate Product Sustainability Group, using state-of-the-art GaBi software from thinkstep. The LCA model used has been reviewed by the leading independent research institute Swiss Federal Laboratories for Materials Science and Technology (EMPA).

WHAT ARE THE SIKA SUSTAINABLE ROOFING SOLUTIONS?

Sika evaluates its roofing products and systems systematically with regard to environmental impact and contributions to sustainable construction based on regular and fully comprehensive Life Cycle Assessments.

WHAT ARE THE SIKA SUSTAINABLE SOLUTIONS



Energy efficiency solutions

Sika roofing products and systems which contribute to reducing energy demand (energy footprint) over the entire value chain.



Resource efficiency solutions

Sika roofing products and systems which contribute to reducing resource consumption (energy footprint) over the entire value chain.



Climate protection solutions

Sika roofing products and systems which contribute to reducing carbon emissions (carbon footprint) over the entire value chain.



Air quality solutions

Sika roofing products and systems which contribute to reducing summer smog and hence improve the wellbeing of people and ecosystems over the entire value chain.

SUSTAINABLE SOLUTIONS MORE VALUE LESS IMPACT



Saffire Resort, Coles Bay, Tasmania, Australia

HOW CAN SIKA ROOFING SYSTEMS CONTRIBUTE TO SUSTAINABLE CONSTRUCTION?

Long-lasting, high-performance roofing systems can make a major contribution to sustainable construction. Raw materials, production, application, the use phase and maintenance have significant influence on the overall sustainability performance of roofing applications.

The contribution of roofing systems to sustainable construction is evaluated from a life-cycle perspective and evidenced through the various reference projects presented in this brochure.

RAW MATERIALS AND PRODUCTION:

Energy and resource efficiency: Sika provides roofing systems that use less energy and resources in comparison with competitive technologies.

Climate protection: Sika provides roofing systems with low global warming potential. This means a reduced carbon footprint.

APPLICATION:

Air quality: Sika provides low-VOC and VOC-free roofing solutions that help reduce summer smog and improve health and safety conditions during the roof installation process. The low-odor performance of Sika products has been externally tested and certified.

DURABILITY:

The durability of building materials is a key to sustainable building construction. Internal and external studies document the outstanding service life of Sarnafil® and Sikaplan® roofing systems.

USE AND MAINTENANCE:

Saving energy: Sika solar reflective membranes help save energy by increasing the reflectivity and as a consequence reducing the cooling energy demand of buildings.

Saving energy: Sika roofing systems can save energy by incorporating high-performance thermal insulation.

Generating energy: Sika SolaRoof® systems allow the production of energy, while Sika solar reflective membranes improve photovoltaic panel efficiency.

Improving the microclimate: Sika green roofing systems help improve the microclimate and mitigate the development of urban heat islands as well as help manage water runoff from roofs.

Extending service life: Sika refurbishment solutions allow extending the service life of existing roofs by using the existing buildup as a base for the new system.

ROOFING SYSTEMS EVALUATED

Mechanically fastened roofs



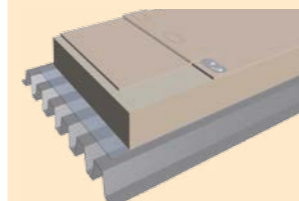
California State Capitol, Sacramento, USA

The most important Sika roofing solutions for mechanically fastened roofs, adhered roofs and green roofs are described herein and compared with the most relevant similar-performing competitive solutions in Europe. Subsequently, the Life Cycle Assessment (LCA) results are displayed for the different roofing systems.

MECHANICALLY FASTENED ROOFS

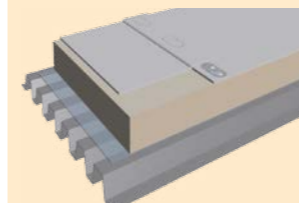
SIKA SOLUTION

Thermoplastic membrane/PIR



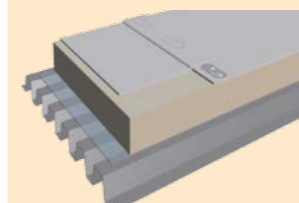
- FPO membrane Sarnafil® TS 77-15 mechanically fastened with Sarnafast® SF 4.8 mm and Sarnafast® Washer KT
- PIR insulation 135 mm
- Vapor control layer Sarnavap® 2000E
- Steel deck

Thermoplastic membrane/PIR



- PVC membrane Sikaplan® 15 G mechanically fastened with Sarnafast® SF 4.8 mm and Sarnafast® Washer KT
- PIR insulation 135 mm
- Vapor control layer Sarnavap® 2000E
- Steel deck

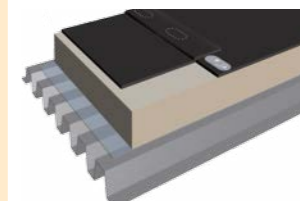
Thermoplastic membrane/PIR



- PVC membrane Sarnafil® S327-15 mechanically fastened with Sarnafast® SF 4.8 mm and Sarnafast® Washer KT
- PIR insulation 135 mm
- Vapor control layer Sarnavap® 2000E
- Steel deck

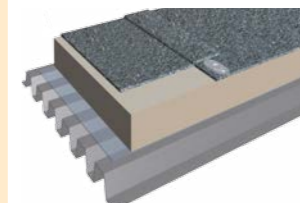
COMPETITIVE SOLUTION

EPDM/PIR



- EPDM 1.5 mm mechanically fastened with fasteners and washers
- PIR insulation 135 mm
- Vapor control layer PE 0.3 mm
- Steel deck

Bitumen 1-layer/PIR



- 1-layer modified bitumen 5.2 mm, mechanically fastened with fasteners and washers
- PIR insulation 135 mm
- Vapor control layer PE 0.3 mm
- Steel deck

ROOFING SYSTEMS EVALUATED

Adhered roofs

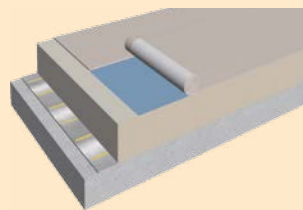


Olympic Stadium, Montreal, Canada

ADHERED ROOFS

SIKA SOLUTION

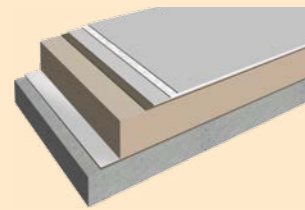
Thermoplastic membrane/PIR



- FPO membrane Sarnafil® TG 76-15 Felt adhered to the insulation with Sarnacol® 2142 S
- PIR insulation 135 mm bonded to the vapor barrier with Sarnacol® 2162
- Self-adhesive vapor barrier Sarnavap® 5000E SA
- Concrete deck

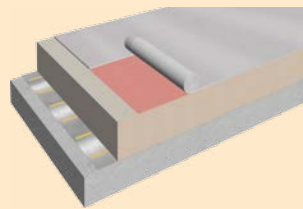
SIKA SOLUTION

Polyurethane liquid-applied membrane (LAM)/PIR



- Top coat Sikalastic®-641
- Reinforcement with Sikalastic® Reemat Premium
- Base coat Sikalastic®-641
- Sikalastic® Carrier SA
- PIR insulation 135 mm bonded to the vapor barrier with Sarnacol® 2162
- Self-adhesive vapor barrier Sarnavap® 5000E SA
- Concrete deck

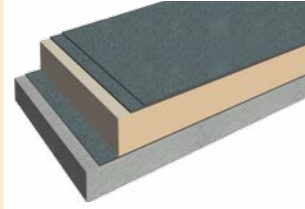
Thermoplastic membrane/PIR



- PVC membrane Sarnafil® G 410-15 EL Felt adhered to the insulation with Sarnacol® 2170
- PIR insulation 135 mm bonded to the vapor barrier with Sarnacol® 2162
- Self-adhesive vapor barrier Sarnavap® 5000E SA
- Concrete deck

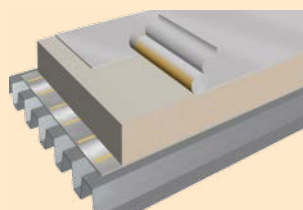
COMPETITIVE SOLUTION

Bitumen 2 layers/PIR



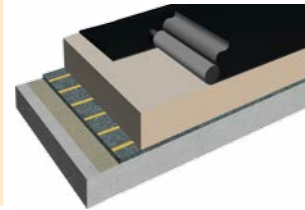
- 2 layers modified bitumen (5.0 and 3.5 mm)
- PIR insulation 135 mm bonded to the vapor control layer with adhesive
- Vapor control layer mod. bitumen 2.7 mm
- Primer
- Concrete deck

Thermoplastic membrane/PIR



- PVC self-adhered membrane Sarnafil® G410 -15EL FSA
- Primer 600
- PIR insulation 135 mm bonded to the vapor barrier with Sarnacol® 2162
- Self-adhesive vapor barrier Sarnavap® 5000E SA
- Concrete deck

EPDM/PIR



- EPDM 1.5 mm fully adhered
- PIR insulation 135 mm bonded to the vapor control layer with adhesive
- Vapor control layer mod. bitumen 2.7 mm
- Primer
- Concrete deck

ROOFING SYSTEMS EVALUATED

Green roofs

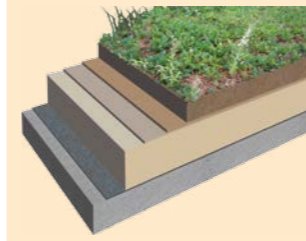


Nursing home Les Terrasses de Bellevue, France

GREEN ROOFS

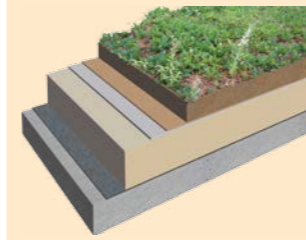
SIKA SOLUTION

Thermoplastic membrane/PIR



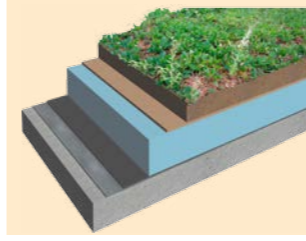
- Soil with plants
- Drainage layer Aquadrain 550
- FPO membrane Sarnafil® TG 66-15
- PIR insulation 135 mm
- Vapor control layer mod. bitumen 3.5 mm
- Concrete deck

Thermoplastic membrane/PIR



- Soil with plants
- Drainage layer Aquadrain 550
- PVC membrane Sarnafil® G 476-15
- PIR insulation 135 mm
- Vapor control layer mod. bitumen 3.5 mm
- Concrete deck

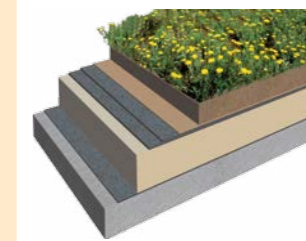
Polyurethane liquid-applied membrane (LAM)/XPS



- Soil with plants
- Drainage layer Aquadrain 550
- XPS insulation 185 mm
- Sikalastic®-851 R
- Vapor control layer mod. bitumen 3.5 mm
- Concrete deck

COMPETITIVE SOLUTION

Bitumen 2 layers/PIR



- Soil with plants
- Drainage layer
- 2 layers modified bitumen (5.0 and 3.5 mm)
- PIR insulation 135 mm
- Vapor control layer mod. bitumen 2.7 mm
- Concrete deck

LCA comparison of roofing systems and technologies:

In order to allow correct comparison, the example roofing systems are based on the same thermal insulation type (PIR/PUR boards), with the same thermal resistance ($R_D = 5 \text{ (m}^2\cdot\text{K) / W}^1$). The only exception is the Sikalastic®-851 R green roof system, which includes extruded polystyrene (XPS) thermal insulation for technical reasons.

1) Corresponds to U-value of $0.2 \text{ W / (m}^2\cdot\text{K)}$. Typical value for Central Europe.

RESULTS FOR GLOBAL WARMING POTENTIAL (GWP)

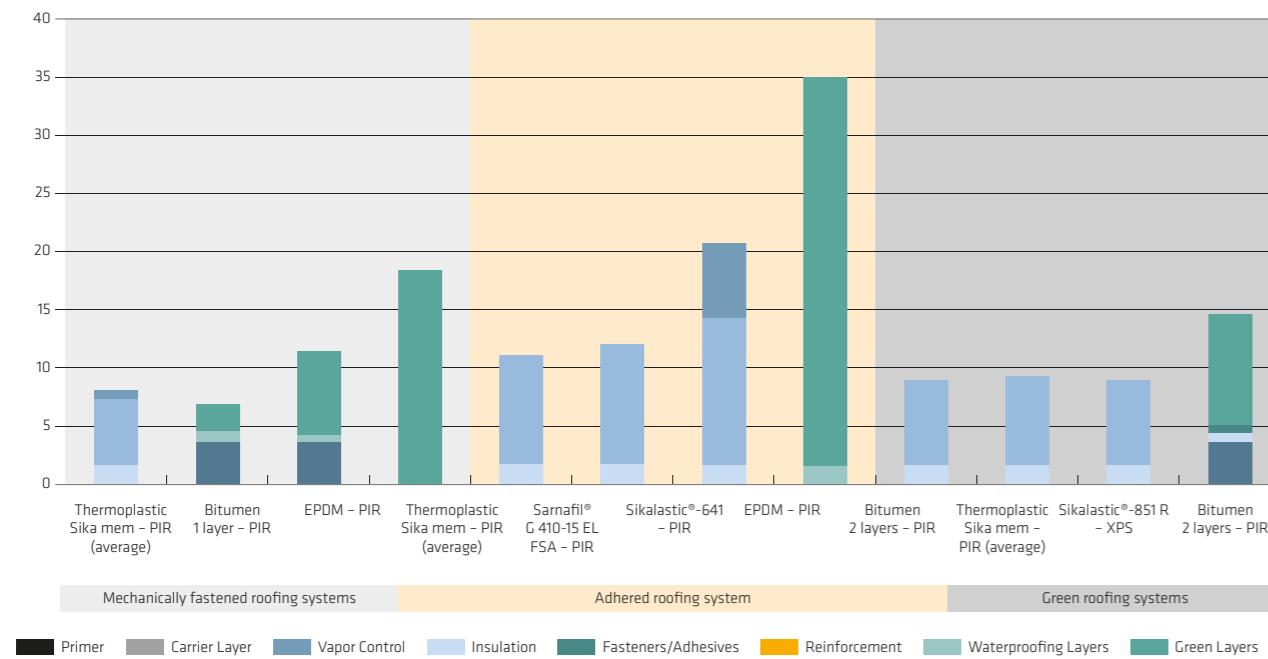
THE CHALLENGE

The climate is changing faster than ever before.

The earth's climate is changing faster than ever before. The consequences are manifold and affect us all. Climate protection is one of the most important tasks for the future. In order to mitigate the effects of climate change, by 2050 the world will have to reduce its greenhouse gas emissions by 80%. Acting now is crucial because a complete overhaul of the currently used energy systems needs to be financed and realized within less than two generations. Decisive action is needed urgently.

LCA RESULTS FOR POPULAR ROOFING SYSTEMS¹⁾

Global Warming Potential (GWP) for 1 m² roofing system (kg CO₂-eq./m²): Cradle to Gate



SUSTAINABLE SOLUTIONS



You can contribute to climate protection by choosing low-carbon footprint Sika roofing solutions:

More Value

- Sika roofing solutions include a wide range of sustainable and cost-effective roofing systems to meet specific requirements
- They provide superior durability and additional benefits in the use phase
- Project-specific green building program (LEED, BREEAM, etc.) packages and custom carbon footprint calculations are available on request

Less Impact

- Sika roofing solutions have a lower carbon footprint than most of the other roofing systems analyzed (Climate Protection Solutions)

¹⁾ LCA values vary depending on the product formulations (e.g. due to local fire regulations), production sites and the datasets provided by the available LCA databases. The values for the thermoplastic roof buildups are based on the average of the two systems described for the corresponding application.

RESULTS FOR ENERGY DEMAND (CED)

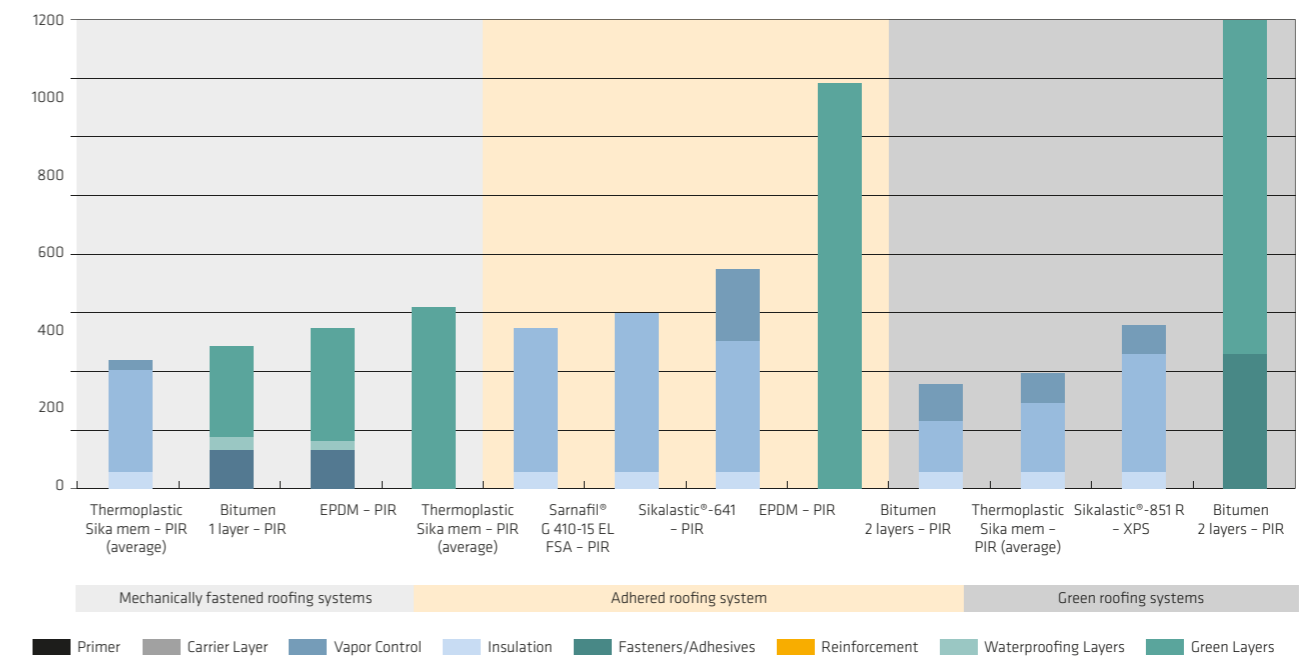
THE CHALLENGE

The demand for limited natural resources is increasing.

The worldwide demand for our finite natural resources including oil, coal, natural gas, iron ore and copper is increasing, driven by a growing population and higher spending and purchasing power. But these resources are limited, and their extraction is becoming costlier. Efficient and intelligent use of our limited natural resources is one of the main challenges of future growth.

LCA RESULTS FOR POPULAR ROOFING SYSTEMS¹⁾

Cumulative Energy Demand (CED) for 1 m² roofing system (MJ/m²): Cradle to Gate



SUSTAINABLE SOLUTIONS



You can help save energy and natural resources by choosing low-energy footprint Sika roofing solutions:

More Value

- Sika roofing solutions include a wide range of sustainable and cost-effective roofing systems to meet specific requirements
- They provide superior durability and additional benefits in the use phase
- Project-specific green building program (LEED, BREEAM, etc.) packages and custom energy footprint calculations are available on request

Less Impact

- Sika roofing solutions have a lower energy footprint than most of the other roofing systems analyzed (Energy & Resource Efficiency Solutions)

¹⁾ LCA values vary depending on the product formulations (e.g. due to local fire regulations), production sites and the datasets provided by the available LCA databases. The values for the thermoplastic roof buildups are based on the average of the two systems described for the corresponding application.

RESULTS FOR SUMMER SMOG POTENTIAL (POCP)

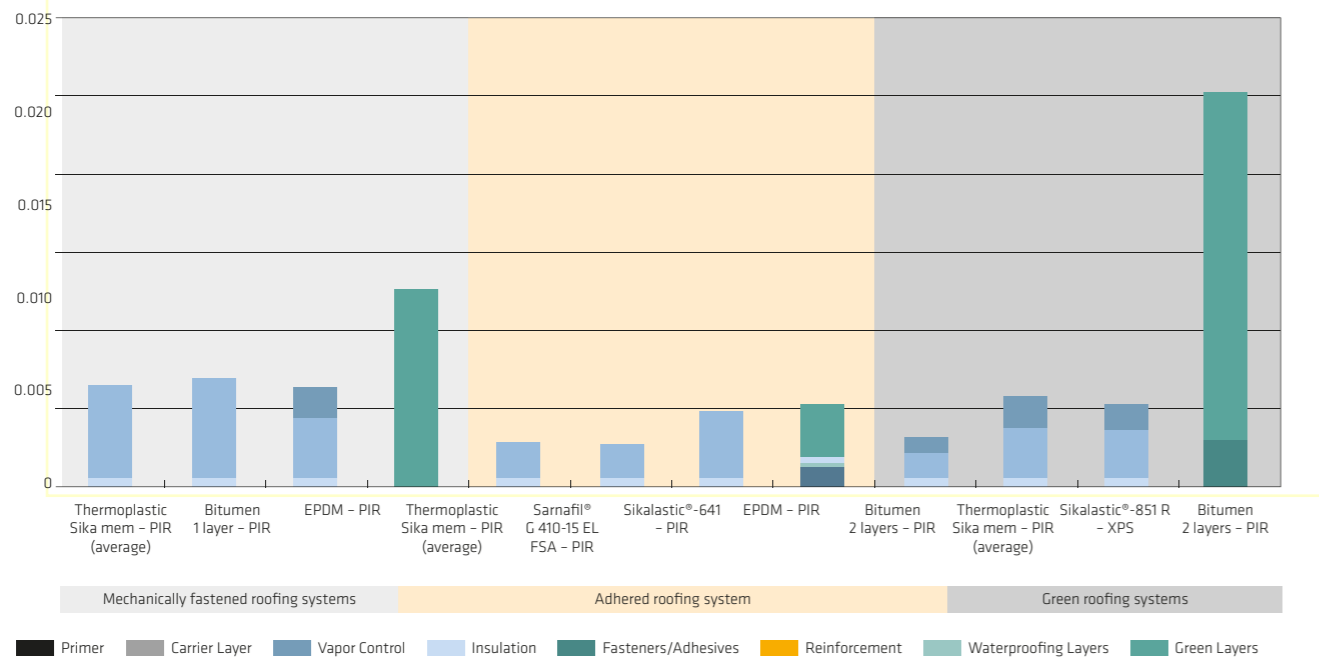
THE CHALLENGE

Improve air quality and maintain a safe environment.

Summer smog, or photochemical ozone creation potential (POCP), is the formation of reactive chemical compounds, e.g. ozone, by the action of sunlight on volatile organic compounds (VOCs) and nitrous oxides (NO_x). It is common in large cities where high amounts of VOC and NO_x are released (e.g. industrial and automobile emissions), especially during summer when there is more sunlight. Summer smog may be harmful to human health and ecosystems. The wellbeing of humans and ecosystems must be ensured.

LCA RESULTS FOR POPULAR ROOFING SYSTEMS¹⁾

Photochemical Ozone Creation Potential (POCP) for 1 m² roofing system [kg C₂H₄-eq./m²]: Cradle to Gate



SUSTAINABLE SOLUTIONS



You can help reduce summer smog by choosing air-quality Sika roofing solutions:

More Value

- Sika roofing solutions have a wide range of sustainable and cost-effective roofing systems to meet specific requirements
- They provide superior durability and additional benefits in the use phase
- VOC-free, low-VOC and low-odor options are available (e.g. Sika water-based adhesives, Sikalastic® liquid-applied roof waterproofing membranes)

Less Impact

- Sika roofing solutions have lower summer smog potential than most of the other roofing systems analyzed (Air Quality Solutions)

¹⁾ LCA values vary depending on the product formulations (e.g. due to local fire regulations), production sites and the datasets provided by the available LCA databases. The values for the thermoplastic roof buildings are based on the average of the two systems described for the corresponding application.

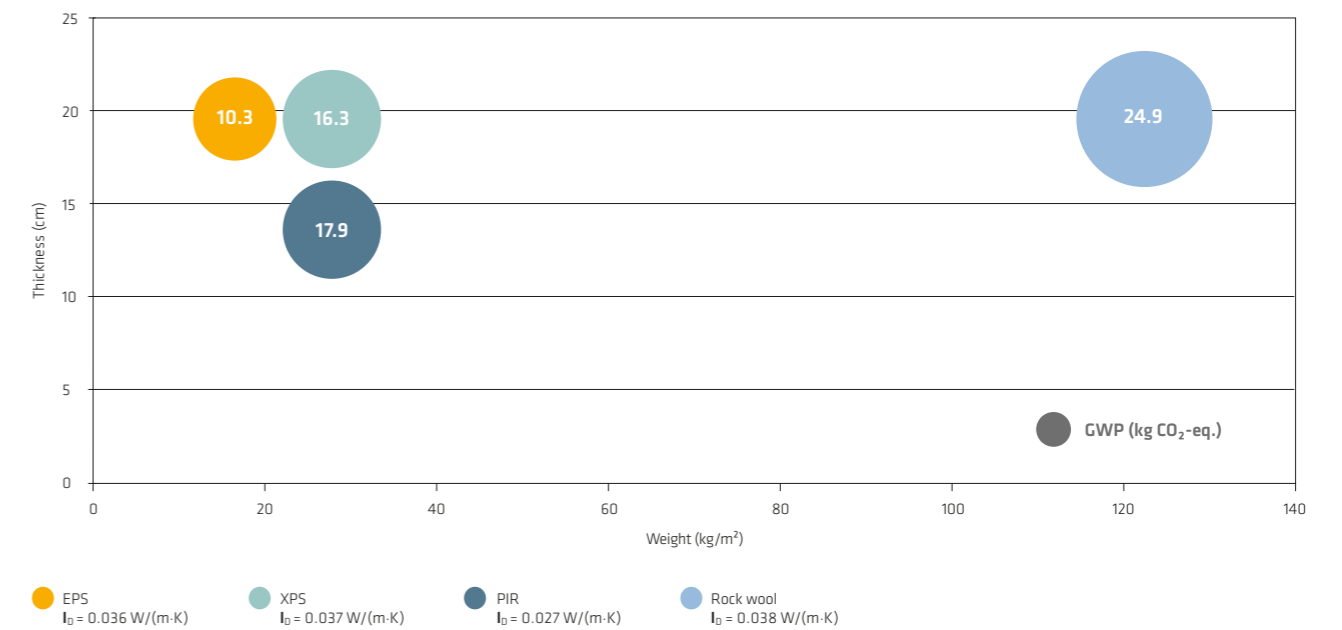
MINIMISING THE CARBON FOOTPRINT OF THERMAL INSULATION

HIGH-PERFORMANCE THERMAL INSULATION

Thermal insulation is a main construction element for creating a comfortable environment inside the building by protecting it from heat and cold, while also saving energy. Sika provides a wide range of thermal insulation solutions specially designed and manufactured for optimal performance as an integral part of Sika roofing systems. The main parameters influencing the selection of thermal insulation are weight and thickness. The global warming potential has been calculated for different insulation materials as a function of these parameters.

ECO-EFFICIENCY OF POPULAR ROOFING INSULATION SOLUTIONS¹⁾

Global Warming Potential (GWP) (kg CO₂-eq./m²), weight and thickness of different insulation materials: Cradle to Gate



SUSTAINABLE SOLUTIONS



You can minimize the carbon and energy footprint of your roof by choosing the right Sika insulation solution:

More Value

- Polyisocyanurate (PIR) materials have the best thermal performance for a given thickness of insulation
- Extruded polystyrene (XPS) has very high compressive strength and very low water absorption
- Expanded polystyrene (EPS) is a very cost-efficient insulation material

Less Impact

- PIR has a lower GWP than most of the other insulation materials analyzed (Climate Protection Solutions)
- Expanded polystyrene (EPS) materials have the lowest global warming potential (GWP) for a given thermal performance
- PIR has very low weight compared with other insulation materials with similar insulation properties

¹⁾ Weight and thickness of insulation materials to provide a thermal resistance of R₀ = 5 (m²·K) / W, which corresponds to U-value of 0.2 W / (m²·K). Typical value for Central Europe.



SAVING ENERGY WITH Sikatherm® PIR THERMAL INSULATION

Case study



Fulgar Textile Company (9,400 m²), Zrenjanin, Serbia

SIKA HIGH-PERFORMANCE THERMAL INSULATION

Thermal insulation is a key to creating a comfortable environment inside a building and it is also a key to saving energy. The importance of insulation has increased along with continuously evolving insulation standards worldwide, which place higher and higher demands on the thermal resistance of buildings in order to reduce energy demand for heating and cooling. Sika provides a wide range of thermal insulation materials specially designed and manufactured for optimal performance as part of Sika roofing systems. For example, Sikatherm® PIR thermal insulation board is known for low thermal conductivity, low density and good compressive strength. Most boards are coated with an aluminium, glass tissue or paper facer, which prevents either outgassing effects or allows direct contact with single-ply PVC membranes.

SUSTAINABLE SOLUTIONS

More Value

Customer: Martini Grandnja d.o.o. was the main contractor in Zrenjanin, Serbia. The roofing sub contractor was DMA Koprng d.o.o. in Belgrade, Serbia.

Project: Expansion of an industrial production plant (9,400 m²) of the Fulgar textile company in Zrenjanin, Serbia.

Requirements: Fulgar sought a cost-effective refurbishment solution, including thermal insulation, which could be installed fast and easily. High resistance to moisture absorption and low humidity absorption of insulation were important criteria.

Sika Solution: The customer decided to implement the cost- and time-effective Sikaplan® G 15 / Sikatherm® PIR GT T 100 roofing system.

Sika Sustainability Approach: Custom project-specific LCA report and energy-saving calculations for heating and cooling.



SAVING ENERGY WITH SIKA COOL ROOFS

Case study



Neinver, new shopping center (20,000 m²), Barcelona, Spain

SIKA TAKES SOLAR REFLECTIVITY TO A NEW LEVEL

The benefits of solar-reflective materials and colors are well known and understood, especially in warm climates around the world. With urban density increasing, the heat-island effect impacts cities at an ever increasing rate. White highly reflective thermoplastic and liquid-applied membranes (LAM) increase reflectance and reduce both the heat-island effect and the cooling energy consumption of buildings. Sika roofing systems support LEED Green Building certification by providing a very high initial Solar Reflectance Index (SRI) and high 3-year SRI values according to CRRC (Cool Roof Rating Council) standard procedures.

SUSTAINABLE SOLUTIONS

More Value

Customer: Neinver is a leading European developer, investor and property manager with a strong focus on retail and logistics. It is the first company to obtain BREEAM In-Use certification for an entire outlet portfolio across Europe.

Project: New shopping center (20,000 m²) in Barcelona, Spain.

Requirements: Neinver sought a high-performance integrated roofing solution to support BREEAM ES “very good” certification.

Sika Solution: Neinver decided to implement the Sika SolaRoof® and the highly reflective Sarnafil® TS-77 RAL 9016 SR / Sikatherm® PIR roofing system.

Sika Sustainability Approach: Custom project-specific LCA report, calculations of energy savings and avoided carbon emissions, and BREEAM ES certification contribution package.



BECOMING ENERGY SELF-SUFFICIENT WITH Sika SolaRoof®

Case study



Leading international retailer based in Germany

Sika SolaRoof® SYSTEMS FOR SOLAR ROOFTOP APPLICATIONS

The great opportunity, of using flat rooftops for solar applications was recognized early by Sika. The first photovoltaic (PV) installations on Sarnafil® membranes date back to 2004. Several development steps led to the current Sika® SolarMount-1 (SSM1) system. SSM1 requires no roof penetrations but is hot-air welded to the Sika membrane, which prevents lateral movement of the PV plant on the roof over time. The PV panels on SSM1 can be oriented south or east-west with same SSM1 components.

Sika maintains its own solar parks in several locations to:

- Monitor the energy yield of different PV technologies
- Collect first-hand experience with long-term performance
- Showcase the flexibility of Sika roofing solutions for PV applications

SUSTAINABLE SOLUTIONS

More Value

Customer: International retail chain with a predictable energy load progression.

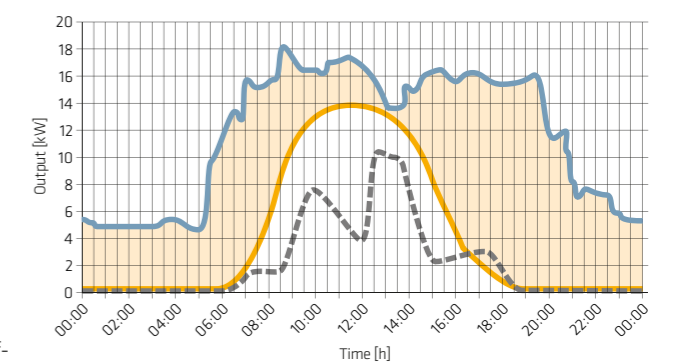
Projects: New buildings or stores with a refurbished flat roof.

Requirements: The customer expects a high energy self-consumption rate thanks to the PV plant on the rooftop.

Sika Solution: Durable roof buildup with thermoplastic reflective Sarnafil® TS-77 RAL 9016 SR / Sikatherm® PIR roofing system and Sika's PV system Sika® SolarMount-1.

Sika Sustainability Approach: Custom project-specific LCA report including calculation of carbon emissions savings. A self-consumption rate of 80 - 90% was reached.

Example of the load progression of the retailer in relation to its electricity production on the roof and its personal consumption.



The electricity demand on a typical weekday is represented by the blue curve. The energy produced is represented by the yellow (sunny summer day) and the gray curve (partly cloudy day).

PROVIDING RECREATION FACILITIES WITH SIKA GREEN ROOFS

Case study



European Investment Bank (3,500 m²), Luxemburg

A NATURAL HABITAT ON YOUR ROOF

The addition of a green roof to an otherwise unused area of a building is beneficial for the surrounding environment and can also contribute to your green building certification rating. Green roofs are great insulators and can significantly lower a building's cooling energy consumption and costs. Furthermore, green roofs filter air by absorbing and converting carbon dioxide to oxygen. Sika green roofing systems help improve the microclimate, mitigate the development of urban heat islands and help manage water runoff from roofs.

SUSTAINABLE SOLUTIONS

More Value

Customer: The European Investment Bank is owned by and representing the interests of the EU member states, which wanted to integrate environmentally friendly measures and at the same time create recreational open space.

Project: Development of green recreational space (3,500 m²) in Luxemburg.

Requirements: The European Investment Bank and its architects requested green roofs that could provide valuable recreational space as well as being ecological and attractive. Additionally, they wanted to reduce the heat-island effect by improving the microclimate around the building.

Sika Solution: The Sika Sarnafil® green roof system was selected for this project because of its proven durable performance in such demanding situations. The result was three levels with different green roofs for the building.

Sika Sustainability Approach: Custom project-specific LCA report. This project was named "Green Roof of the Year" by the Professional Green Roof Association of Germany (FBB).



INVESTING IN A LONG-LASTING AND DURABLE HIGH-PERFORMANCE ROOF

Case study



First United Methodist Church, Laconia, USA

SIKA'S ROOFING SYSTEMS ARE DESIGNED TO LAST

Proven performance over time is perhaps the signature attribute of Sika roofing systems, which are also known for effective watertightness, energy efficiency and minimal environmental impact. This longevity under real-world conditions is proven around the world, for all construction types and in all types of climates.

The roof of the First United Methodist Church in Gilford, NH (USA) has two unique features. The first is obvious – it has a very distinctive, sweeping shape known as the hyperbolic paraboloid. The second characteristic is not so apparent – installed in 1976, this roof was one of the very first Sika single-ply membrane installations in North America. It replaced a failing roof buildup that was only a few years old. The roof is still in place today, periodically maintained and in good condition.

SUSTAINABLE SOLUTIONS

More Value

Customer: First United Methodist Church in Gilford, New Hampshire (USA).

Project: One of the very first Sarnafil® single-ply membrane installations in North America, for a complex-shaped roof in Gilford, USA.

Requirements: The customer sought a long-lasting roof solution for a demanding structure.

Sika Solution: The 48 mil (1.2 mm) Sarnafil® G410 membrane was adhered to the plywood decking with Sarnacol® 2170 on the sloped roof area. On the flat roofs the 48 mil Sarnafil® G410 membrane was adhered by Sarnacol® 2170 to mechanically fastened 25 mm thick polyisocyanurate (PIR) thermal insulation.

Sika Sustainability Approach: The original roofing solution by the competition lasted only 8 years. The alternative Sarnafil® G410 membrane was installed in 1976 (and in 1985 on the other part) and still serves to this day.



ECO-EFFICIENCY IN ROOF REFURBISHMENT

Case study



Shopping center MetroCentre (20,000 m²), Gateshead, UK

MINIMIZING SITE WASTE IN ROOF REFURBISHMENT

Upgrading the thermal performance of existing buildings is an ideal way to save energy and comply with UK building regulations. A thermal upgrade can be easily achieved by installing additional insulation over the existing substrate and covering it with a Sika roofing system. By using the existing buildup as a base for the new system, the client benefits from:

- Reduced carbon costs of the roofing system
- Reduced waste because the existing system remains in situ and need not be removed (stripped out)
- Minimal disruption to the operation of the building during installation
- A cost-effective method of increasing the design life of the building's roofing system

SUSTAINABLE SOLUTIONS

More Value

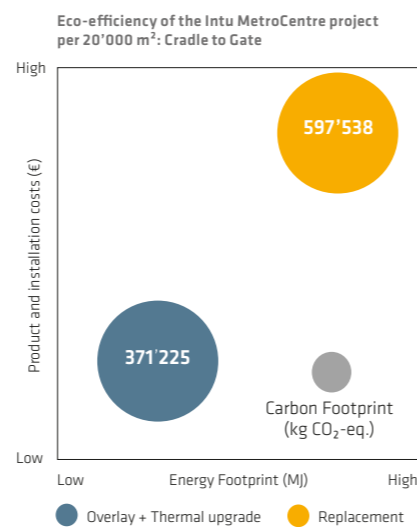
Customer: Intu Properties plc. owns some of the very best shopping centers in the strongest locations in the UK. The Intu Environmental Policy states that a responsible and forward-looking approach to environmental issues is an important factor in Intu's continuing success in the UK property industry.

Project: Refurbishment of the MetroCentre (20,000 m²) in Gateshead, UK.

Requirements: Intu MetroCentre sought a cost-effective refurbishment solution, including a thermal insulation upgrade, that could be installed fast and easily.

Sika Solution: The customer decided to specify SikaRoof® MTC 18 liquid-applied membrane / Sikatherm® PIR GT 40 mm to overlay and upgrade the existing felt roofing system to increase the thermal efficiency of the building and minimize waste to landfill.

Sika Sustainability Approach: Providing a solution that contributes to the customer's eco-efficiency strategy of reducing its energy use and carbon footprint, complying with UK building regulations.



INITIATIVES FOR HEALTH & SAFETY



Liquid-applied membrane application, Hallam University, Sheffield, UK

THE SIKA RESPONSIBILITY FOR HEALTH & ENVIRONMENT

Sika is a responsible company that takes health & safety seriously

Traditionally, one of the major risks the roofing industry faces is associated with using open flames during installation on site. Gas torches and bitumen boilers, etc. present such a fire hazard that many authorities and owners, together with their insurance companies, are now banning them. All Sika Roofing systems are engineered as "no flame" applications and are completely free of such risks.

Health & safety during application

Sika roofing systems are all designed for outdoor application and comply with the latest health & safety regulations¹⁾. Independent studies confirm that the exposure to solvents during application remains well below allowed workplace exposure levels. The use of Sika solutions containing VOCs (volatile organic compounds) is therefore safe when carried out in accordance with the materials application guidelines and the product data sheets²⁾.

Low-VOC and VOC-free roofing solutions

Sika provides intelligent solutions, using the most advanced technologies. Sika has developed low-VOC and VOC-free roofing systems (e.g. Sarnacol® for adhered roofing systems) for markets and customers who want to avoid products containing such solvents.

Low-odor roofing solutions

A main issue regarding the use of liquid-applied membranes in various refurbishment situations is the odor emitted during application and briefly thereafter. Sika has a unique solution (Sikalastic®-641), using Sika patented i-cure PU hardener technology developed specifically for use in highly sensitive site areas such as hospitals, schools, and buildings for the food and pharma industries. The significant odor reduction provided by Sika products compared with conventional one-component PUR systems has been scientifically tested by an independent specialized laboratory for odor assessment.

1) Exceptions may apply. Please contact your local Sika organization.

2) Local health and safety regulations must be followed. For further information please contact your local Sika organization.

INNOVATIVE VOC-FREE AND LOW-ODOR ROOFING SOLUTIONS

EXAMPLES OF VOC-FREE AND LOW-ODOR SIKA ROOFING SOLUTIONS

Innovative since its foundation more than 100 years ago, Sika offers a number of low-VOC, VOC-free and low-odor roofing solutions for liquid-applied membranes and for bonding thermal insulation and membranes to substrates.



Membrane adhesives

Sarnacol® water-based contact adhesives for thermoplastic Sarnafil® and Sikaplan® PVC membranes¹⁾

- VOC-free
- Suitable for most common substrates on roofs
- Efficient and clean application



Sarnacol® VOC-free spray adhesives for upstands with thermoplastic Sarnafil® FPO membranes¹⁾

- VOC-free
- Efficient and clean application
- Adhesive can be reactivated



Liquid-applied membranes

Sikalastic®-641 one-component, high-solids, liquid-applied membrane with Sika patented i-cure hardener technology¹⁾

- Low-odor emission scientifically tested
- Easy and safe application
- VOC-compliant as per 2004/42/CE



Sikalastic®-851 R two-component spray-liquid-applied membrane¹⁾

- VOC-free
- Efficient and safe application



Self-adhered membranes

Sarnafil® G410-15EL FSA self-adhered membrane¹⁾

- No application of liquid adhesive on site
- VOC-free thanks to self-adhesive backing
- No fire hazard - no open flame (torch) required thanks to self-adhesive backing

¹⁾ Please check the availability of the above-mentioned adhesives with your local Sika organization.

SUSTAINABILITY PERFORMANCE CONFIRMED BY EPD AND LCA

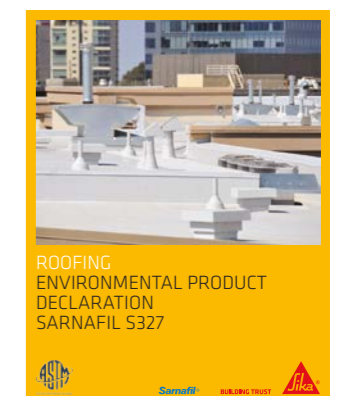


Music City Center, Nashville, USA

Interest in EPDs has grown dramatically since recent versions of the U.S. Green Building Council's (USGBC) Leadership in Energy and Environmental Design (LEED) program and the UK's British Research Establishment Environmental Assessment Method (BREEAM) award credits for buildings incorporating products with Environmental Product Declarations (EPD), which provide added value and comprehensive information for assessing buildings and other structures.

Sika provides custom Life Cycle Assessment (LCA) calculations, Environmental Product Declarations (EPD) and project specific reports developed with internal tools.

The EPDs are a standardized way to communicate relevant environmental information of products by quantifying the environmental aspects and potential environmental impacts throughout the product's life cycle based on quantitative data from LCA.



In Europe and in the USA, Sika has published product-specific EPDs for all its major roofing membrane brands and technologies. The EPDs conform to the EN 15804 and ISO 14025 standards and are externally verified by the IBU (DE), BRE (UK) and ASTM International (USA). For further information on EPDs please contact your local Sika organization.



CONTRIBUTING TO GREEN BUILDING CERTIFICATION PROGRAMS



Target Center sports and entertainment arena, Minneapolis, USA

Over the recent years, several countries and organizations have developed environmental certification programs for buildings. The criteria of the programs are similar, whereas the evaluation may differ substantially. Green building certification programs focus on assessing whole buildings or building products. Sika is actively involved in all major green building programs around the world. Most relevant from the global perspective are LEED, BREEAM and DGNB.

LEED (Leadership in Energy and Environmental Design)

LEED is the world's best known and largest "green building" certification system. It was developed in 2000 by the U.S. Green Building Council (USGBC) and is most relevant for North America but is also heavily used in many other regions around the world, such as South America, Europe and Asia. It is based on a set of rating categories in which specific topics are assessed. The products environmental impact is determined by using LCAs and EPDs.

BREEAM (BRE Environmental Assessment Method)

BREEAM is an environmental assessment method and rating system for buildings launched in 1990 by the BRE (UK). Local adaptations are also used in other countries such as the Netherlands, Sweden and Spain. BREEAM assesses the overall performance of buildings using factors such as energy and water use, the internal environment (health and wellbeing), pollution, transport, materials etc., awarding credits in each area according to defined performance criteria. The products environmental impact is determined using LCAs and EPDs.

DGNB (Deutsches Gütesiegel für Nachhaltiges Bauen)

The DGNB certification system was developed by the German Sustainable Building Council and the German government in 2009. The system is used in Germany and internationally. DGNB is based on up to 50 criteria in six quality sections, including Environmental Quality, Economic Quality and Technical Quality. For the Environmental Quality section, LCA data and EPDs are used.

MORE VALUE – GREEN BUILDING CONTRIBUTION

Relevant Sika contributions are as follows:

LEED®	BREEAM®	DGNB
LEED® v2009 SSc 7.2: Heat island effect – roof MRc 2: Construction waste management MRc 4: Recycled content LEED® v4 SSc 5: Heat island reduction MRc 2: Building disclosure – EPD MRc 3: Building disclosure – sourcing of raw materials MRc 4: Building disclosure – material ingredients MRc 5: Construction and demolition waste management	BREEAM® UK-NC 2014 Mat01: Life cycle impacts Mat03: Responsible sourcing of materials Mat04: Insulation Wst01: Construction waste management BREEAM® UK-Refurbishment 2014 Mat01: Environmental impacts of materials Mat03: Responsible sourcing of materials Mat04: Insulation Wst01: Project waste management	DGNB 2015 ENV1.1: Life cycle impact assessment ENV1.2: Local environmental impact SOc1.6: Indoor and Outdoor quality TEC1.6: Deconstruction and recycling



SIKA SUSTAINABLE SOLUTIONS

Roofing systems contribute to sustainable construction

Overview

ENERGY SAVING SOLUTIONS



More Value

- Highly reflective thermoplastic Sarnafil® and liquid-applied Sikalastic® roofing membranes provide significant energy savings during the use phase
- Sikatherm® polyisocyanurate (PIR) insulation materials are one of the most cost-efficient solutions and have the best thermal performance for a given thickness of insulation
- Sika thermoplastic roofing systems have the lowest energy footprint of all competitive roofing technologies compared
- Choose Sika SolaRoof® with Sika® SolarMount-1 (SSM1) photovoltaic solutions for energy generation

Less Impact

- Sika green roofing systems reduce the urban heat island effect and energy consumption during the use phase
- Expanded polystyrene (EPS) insulation materials have the lowest carbon footprint for a given thermal performance

For specific information regarding Sika energy saving solutions, please contact your local sales organization.

DURABLE SOLUTIONS



More Value

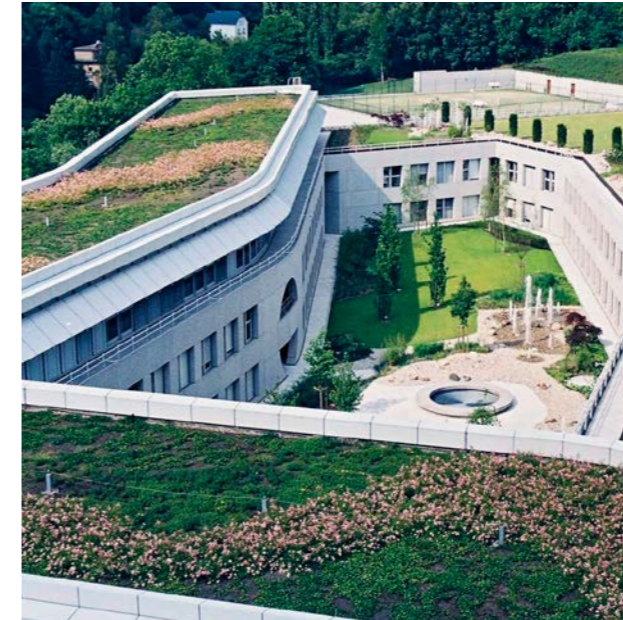
- Sarnafil® and Sikaplan® thermoplastic roofing systems have a proven life expectancy of 50 years
- SikaRoof® MTC and Sikalastic® liquid-applied membranes are an outstanding refurbishment solution that extend the lifetime of existing roofs

Less Impact

- Sika thermoplastic mechanically fastened and adhered roofing systems provide superior durability, which means fewer replacements during the service life of the building, thus saving costs, reducing energy and carbon footprint
- Upgrading existing roofing systems is a cost-effective method of saving energy, minimizing disruption to operations of the building installation and reducing costs, waste and carbon emissions

For specific information regarding long-lasting Sika roofing solutions, please contact your local sales organization.

GREEN BUILDING SOLUTIONS



More Value – Less Impact

Sika roofing systems contribute to achieving multiple credits in most relevant green building certification programs such as LEED, BREEAM and DGNB by:

- Reducing energy consumption and the heat island effect with highly reflective Sika roofing membranes
- Using high-performance Sika thermal insulation
- Enhancing the thermal performance and buildings with Sika green roofs
- Controlling stormwater runoff
- Using Sika roofing membranes that include recycled content
- Sika provides externally verified Environmental Product Declaration (EPD) and Life Cycle Assessment (LCA) tools that can be used as part of the certification process
- Sika provides customized and project specific Life Cycle Assessment (LCA) calculations and reports (available on request)

For specific information regarding Sika green building solutions, please contact your local sales organization.

LOW-IMPACT SOLUTIONS



More Value

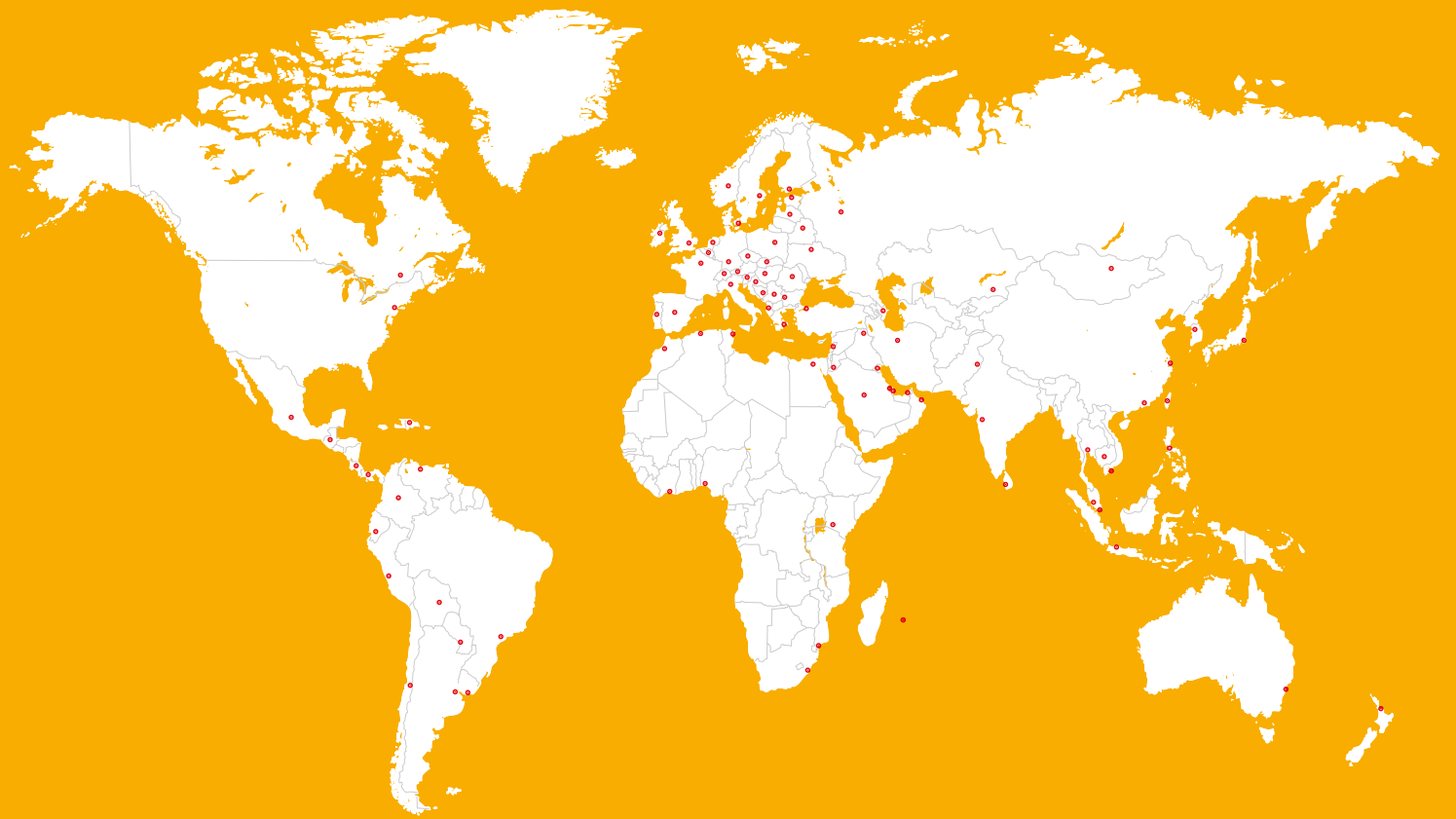
- Innovative solvent-free Sika adhesives significantly reduce odor emissions and enable a VOC-free roof buildup. This reduces the summer smog potential and improves the air quality
- Sika has published product-specific EPDs for all its major roofing membrane brands and technologies, providing reliable environmental information about its products

Less Impact

- Sika offers low-VOC, low-odor and VOC-free solutions, e.g. Sarnacol® water-based adhesives, Sikalastic® liquid-applied roofing waterproofing membranes and Sarnafil® self-adhered membranes
- Sika thermoplastic roofing systems have the lowest global warming potential compared with competitive roofing technologies, as shown by LCA calculations

For specific information regarding low-impact Sika solutions, please contact your local sales organization.

GLOBAL BUT LOCAL PARTNERSHIP



FOR MORE ROOFING INFORMATION:



WHO WE ARE

Sika AG, Switzerland, is a globally active specialty chemicals company. Sika supplies the building and construction industry as well as manufacturing industries (automotive, bus, truck, rail, solar and wind power plants, façades). Sika is a leader in processing materials used in sealing, bonding, damping, reinforcing and protecting loadbearing structures. Sika's product lines feature high quality concrete admixtures, specialty mortars, sealants and adhesives, damping and reinforcing materials, structural strengthening systems, industrial flooring as well as roofing and waterproofing systems.

Our most current General Sales Conditions shall apply. Please consult the most current local Product Data Sheet prior to any use.



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BUILDING TRUST

