

# PRODUCT DATA SHEET

## Sika® Colma Cleaner

### SOLVENT-BASED CLEANING AGENT FOR SUBSTRATES AND TOOLS

#### DESCRIPTION

Sika® Colma Cleaner is a grease-free, solvent-based cleaning agent.

#### USES

Sika® Colma Cleaner is designed for cleaning surfaces prior to bonding and for cleaning of tools and equipment such as light metals and alloys, steel and stainless steel.

#### CHARACTERISTICS / ADVANTAGES

- Easy to use
- Very powerful, fast cleaning

#### PRODUCT INFORMATION

<b>Chemical base</b>	1-Component, solvent-based cleaner	
<b>Packaging</b>	3 l bottle, 5 l can, 25 l can	
<b>Colour</b>	Transparent	
<b>Shelf life</b>	Sika® Colma Cleaner has a shelf life of 24 months from the date of production, if it is stored in undamaged, original, sealed packaging, and if the storage conditions are met.	
<b>Storage conditions</b>	Sika® Colma Cleaner shall be stored in dry conditions, where it is protected from direct sunlight and at temperatures between +5 °C and +25 °C.	
<b>Density</b>	0.85 kg/l approx.	(ISO 1128-1)
<b>Flash Point</b>	14 °C approx.	(ISO 13736)
<b>Viscosity</b>	1 mPa*s approx.	(ISO 3219)

#### APPLICATION INFORMATION

<b>Consumption</b>	50 ml/m <sup>2</sup> approx.	
<b>Ambient Air Temperature</b>	+5 °C to +40 °C, min. 3 °C above dew point temperature	
<b>Substrate Temperature</b>	+5 °C to +40 °C	
<b>Flash-off time</b>	Minimum 15 minutes Maximum 8 hours	

## APPLICATION INSTRUCTIONS

### APPLICATION METHOD / TOOLS

Soak a clean rag or lint-free paper towel in Sika® Colma Cleaner and clean the bonding areas to remove surface contamination. Tightly reseal the container immediately after each use.

After a flash-off time of 15 minutes apply the appropriate Primer or Aktivator and respect relevant flash-off times again.

### FURTHER DOCUMENTS

- Safety Data Sheet
- Pre-treatment Chart Sealing and Bonding

### LIMITATIONS

Sika® Colma Cleaner shall not be used on porous substrates.

### BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control. All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

### ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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