

SYSTEM DATA SHEET

Sikafloor® MultiDur WB-10

BROADCAST WATER BASED LOW VOC /AMC EMISSIONS EPOXY
FLOOR COVERING

DESCRIPTION

Sikafloor® MultiDur WB-10 is a slip resistant, water dispersed, low VOC / AMC emissions, coloured, epoxy covering for flooring applications.

USES

Sikafloor® MultiDur WB-10 may only be used by experienced professionals.

- Can be subjected to normal up to medium heavy mechanical and chemical loading
- For production areas, warehouses, car park decks, garages, etc.

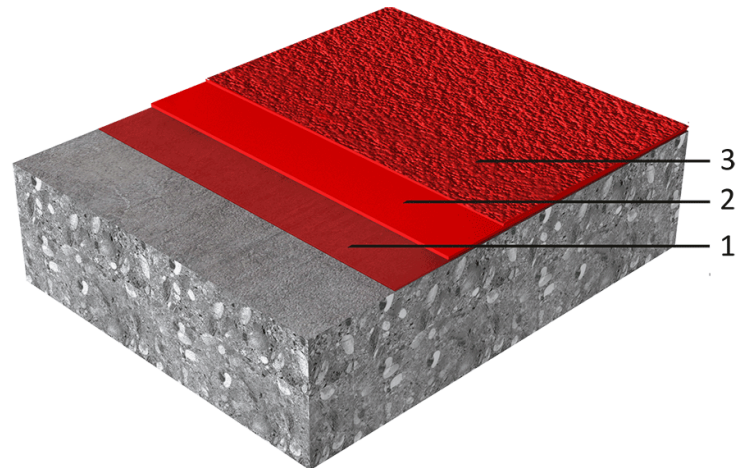
CHARACTERISTICS / ADVANTAGES

- Low VOC / AMC emissions
- Low particle emissions
- Good chemical and mechanical resistance
- Water vapour permeable
- Water dilutable
- Odourless
- Easy application

SYSTEMS

System Structure

Sikafloor® MultiDur WB-10



Product	Layer
1. Primer	Sikafloor®-2540 W+5 % wt water
2. Wearing coat & broadcast	Sikafloor®-2540 W filled 1:1 with quartz sand (0.1–0.3mm) & broadcast in excess
3. Top coat	Sikafloor®-2540 W

Chemical base	Epoxy waterborne
Appearance	Slip resistant, semi-gloss finish
Colour	Available in various colour shades.
Nominal Thickness	~2–3 mm

TECHNICAL INFORMATION

Reaction to Fire	Bfl-S1	(DIN EN 13501-1)
Chemical Resistance	Please refer to the chemical resistance of Sikafloor®-2540 W	

APPLICATION INFORMATION

Consumption	Sikafloor® MultiDur WB-10		
	Coating System	Product	Consumption
	Primer	1 × Sikafloor®-2540 W + 5 % wt water	~0.2–0.3 kg/m ²
	Wearing coat	Sikafloor®-2540 W filled 1:1 with quartz sand 0.1–0.3 mm	~1.8 kg/m ²
	Broadcast in excess	Quartz sand (0.3–0.8 mm)	~4–6 kg/m ²
	Top coat	2 × Sikafloor®-2540 W	~0.4–0.6 kg/m ² per layer

Product Temperature	Please refer to the individual Product Data Sheets
Ambient Air Temperature	+10 °C min. / +30 °C max.
Relative Air Humidity	75 % r.h. max., adequate fresh air ventilation must be provided to remove excess moisture during curing.
Dew Point	Beware of condensation! The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or blooming on the floor finish.
Substrate Temperature	+10 °C min. / +30 °C max.

Substrate Moisture Content

When performing application work with Sikafloor® MultiDur WB-10 the moisture content must not exceed the 6 % pbw measured by Tramex Test methods: Sika®-Tramex meter, CM - measurement or Oven-dry-method.

No rising moisture according to ASTM (Polyethylene-sheet).

Waiting Time / Overcoating

Before applying Sikafloor®-2540 W on Sikafloor®-2540 W allow:

Substrate temperature	Minimum	Maximum
+10 °C	48 hours	7 days
+20 °C	20 hours	6 days
+30 °C	10 hours	3 days

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

When relative air humidity is ≥ 75 % the waiting time is increased by at least 24 hours.

Applied Product Ready for Use

Temperature	Foot traffic	Light traffic	Full cure
+10 °C	~ 48 hours	~ 5 days	~ 10 days
+20 °C	~ 20 hours	~ 3 days	~ 7 days
+30 °C	~ 10 hours	~ 2 days	~ 5 days

PRODUCT INFORMATION

Packaging	Please refer to the individual Product Data Sheets
Shelf life	Please refer to the individual Product Data Sheets
Storage conditions	Please refer to the individual Product Data Sheets

MAINTENANCE

CLEANING

Please refer to the Method Statement Sikafloor® - Cleaning Regime

FURTHER DOCUMENTS

Please refer to :

- Sika® Method Statement Mixing & Applications of Flooring systems
- Sika® Method Statement Evaluation and Preparation of Surfaces for Flooring systems

LIMITATIONS

- Do not apply Sikafloor® MultiDur WB-10 on substrates with rising moisture.
- Freshly applied Sikafloor® MultiDur WB-10 should be protected from damp, condensation and water for at least 24 hours.
- Always ensure adequate fresh air ventilation when using Sikafloor® MultiDur WB-10 in confined spaces to avoid curing problems.
- The "gloss" of the finish can vary with temperature, humidity and the absorbency of the substrate.
- With light colour shades (e.g. yellow or orange) it may be necessary to apply several coats of Sikafloor® MultiDur WB-10 to achieve full opacity (hiding power).
- Under direct sun radiation there may be some discoloration and colour deviation, this has no influence on the function and performance of the coating.
- The incorrect assessment and treatment of cracks

may lead to a reduced service life and reflective cracking.

- For exact colour matching, ensure the Sikafloor®-2540 W in each area is applied from the same control batch numbers.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control. All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer

to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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