



SikaMelt[®]-9604
PUR HOT MELT FOR
PROTECTIVE CLOTHING AND
TEXTILE SPECIALITIES

SikaMelt®-9604

Protective clothing and medical textiles must be able to withstand numerous cycles of laundering and sterilization in combination with a high wearing comfort. Our solution for this application is SikaMelt®-9604. The low viscosity allows working temperature starting at 70°C. This SikaMelt® adhesive supports the high quality performance of PTFE laminates.

SikaMelt®-9604 convinces by excellent processability and a broad adhesion range. Through its high washing performance, dry cleaning resistance and its perfect soft touch, SikaMelt®-9604 fulfills all requirements needed.



PRODUCT BENEFITS

- Low working temperature
- High washing performances
- Dry cleaning resistance
- Perfect soft touch
- Broad adhesion range

APPLICATION FIELD

- Textiles
- PU/PES membranes
- PTFE membranes
- High water repellent textiles

Our most current General Sales Conditions shall apply. Please consult the most current local Product Data Sheet prior to any use.



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Chemical base

Polyurethane reactive hot melt

Viscosity, [mPas], 70°C	6,500
Viscosity, [mPas], 90°C	2,500
Application temperature [°C]	70 - 90
Softening point [°C]	45
Open time [min]	> 20 min
Curing time [h]	10
Shelf life	18 months